



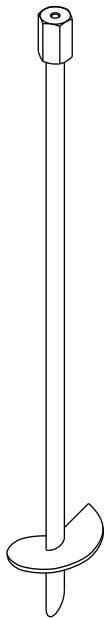
ASSEMBLY INSTRUCTIONS FOR 10B5303 BOX ANCHOR

1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify trucking company immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.

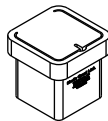
Parts

NOTE: Two anchors secures one full size soccer goal in most soils. Each anchor is rated at 500 lbs. when installed properly.

Auger Piling (2)
(Part# VZ589)



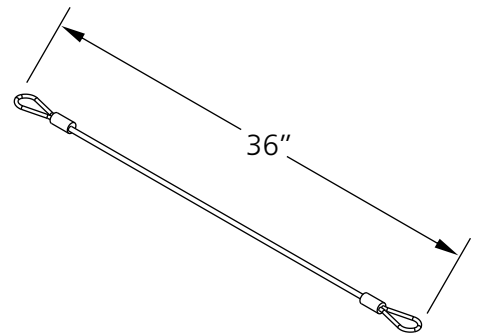
Box Anchor (2)
(Part# VZ581)



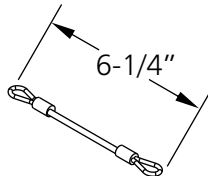
Hex Driver (1)
(Part# VZ140)



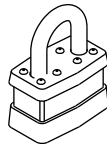
Cable Lanyard X 36" (2)
(Part# VZ588)



Cable Lanyard X 6 1/4" (2)
(Part# VZ583)



Padlock with Keys (2)
(Part# VZ563)



Hardware

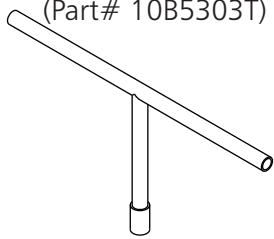
3/8" X 1-1/4" Socket Head (Part# TZ324)	(2)
3/8" Flat Washer - Steel (Part# TZ189)	(2)
3/8" Flat Washer - Polyurethane (Part# TZ328)	(2)

*****CAUTION*****

All sports equipment must be anchored at all times. Sports equipment not in use must be disassembled and stored in a safe, secure place. Assembled sports equipment should not be left unattended. Do not use this equipment during the threat of high winds. Sports equipment should be checked for safety on a regular basis. Any modifications to this or any Kwik Goal product will void any and all warranties.

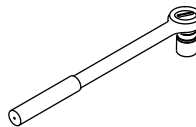
Assembly Tools

Box Anchor T Wrench
(Part# 10B5303T)



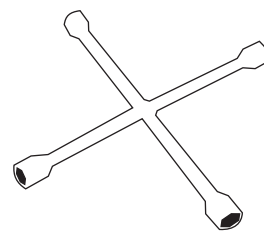
OR

Ratchet with
1-1/4" Socket

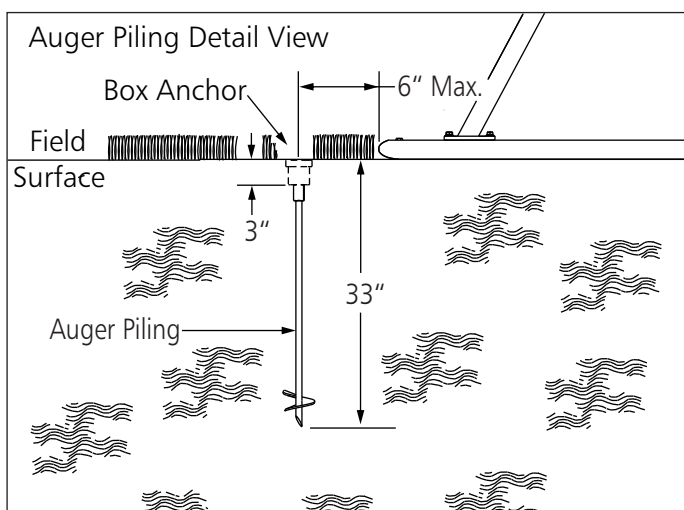
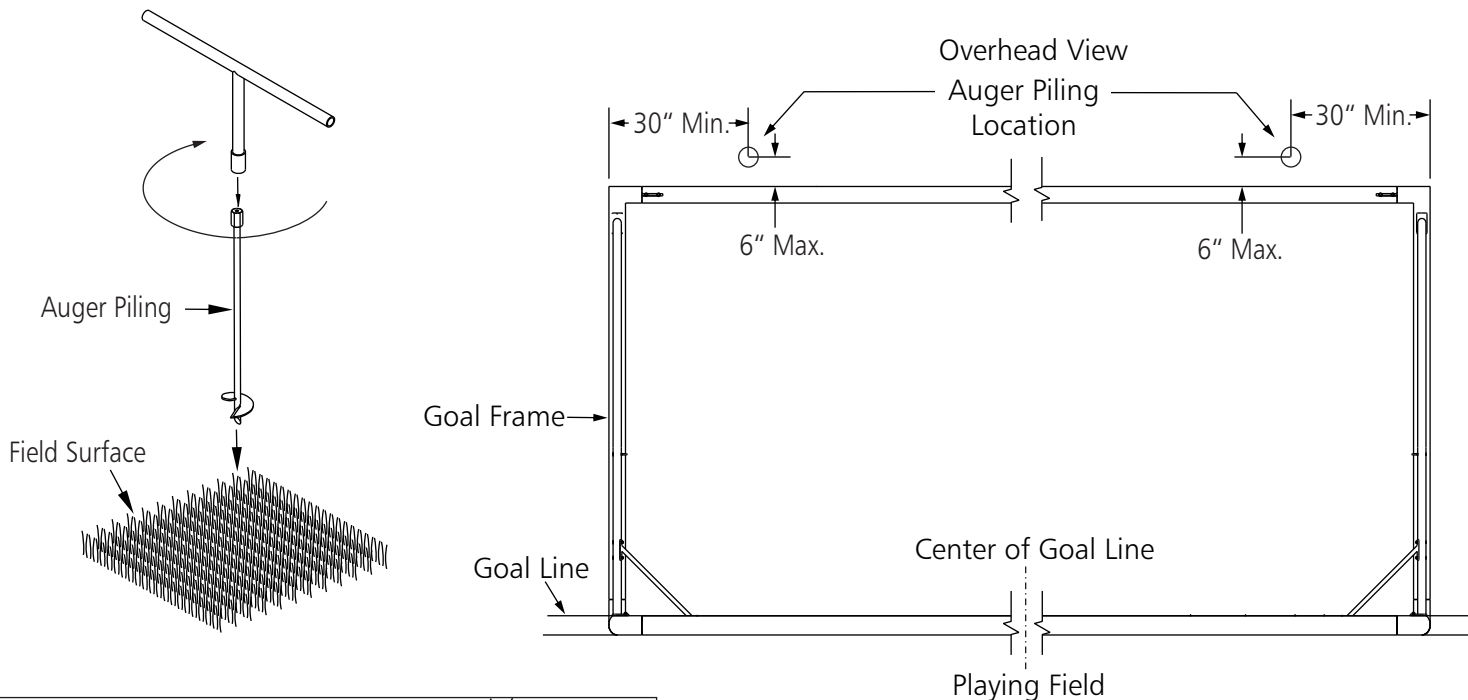


OR

Lug Wrench 1-1/4"



- Set goal in desired area and mark 2 auger piling locations. Screw auger piling into field surface using a 1-1/4" wrench.



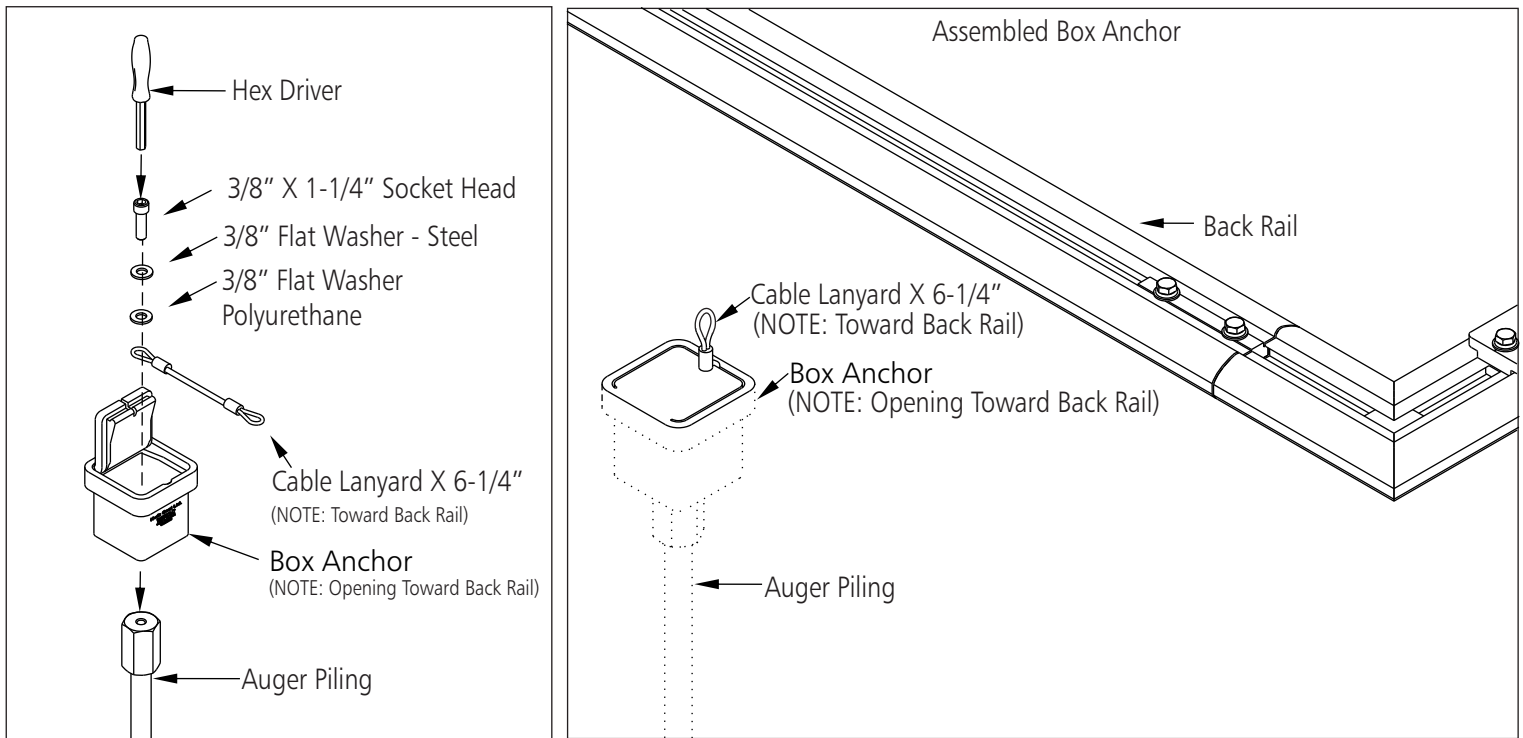
- Using box anchor as a guide, screw auger piling until top of box anchor is flush with top of the field surface.

CAUTION

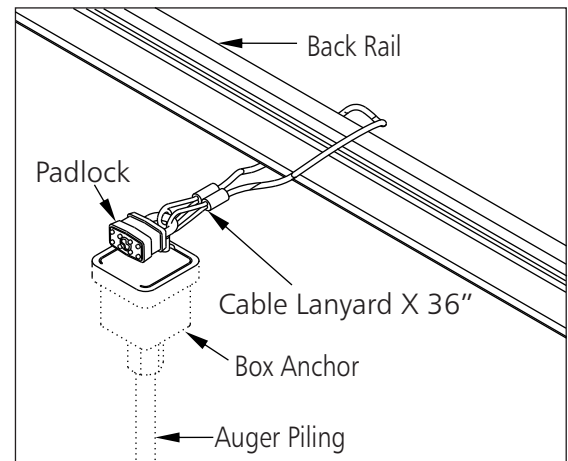
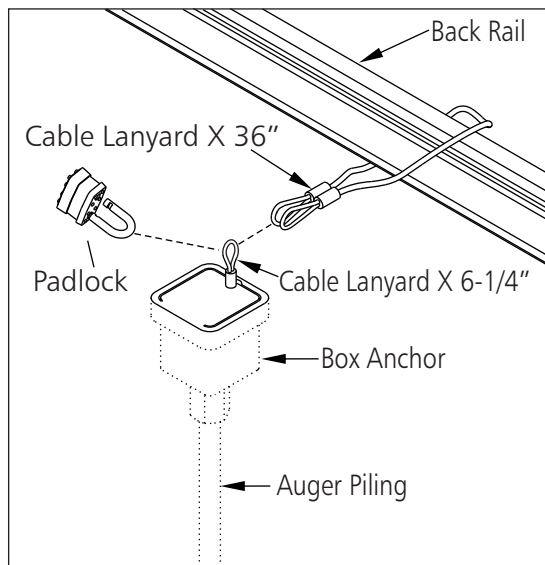
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5. After auger piling is at the correct depth, remove plastic plug from threaded hole in auger piling. Attach box anchor to the auger piling using hex driver. Torque bolt to 60 in-lbs.

Note: Keep open end of box anchor and cable lanyard toward goal.



6. When box anchor is secured to auger piling, close lid and back fill around box anchor. To anchor goal, make sure cable lanyard X 6-1/4" is out of box anchor as shown. Wrap cable lanyard X 36" around back rail of goal and secure to cable lanyard X 6-1/4" with padlock.



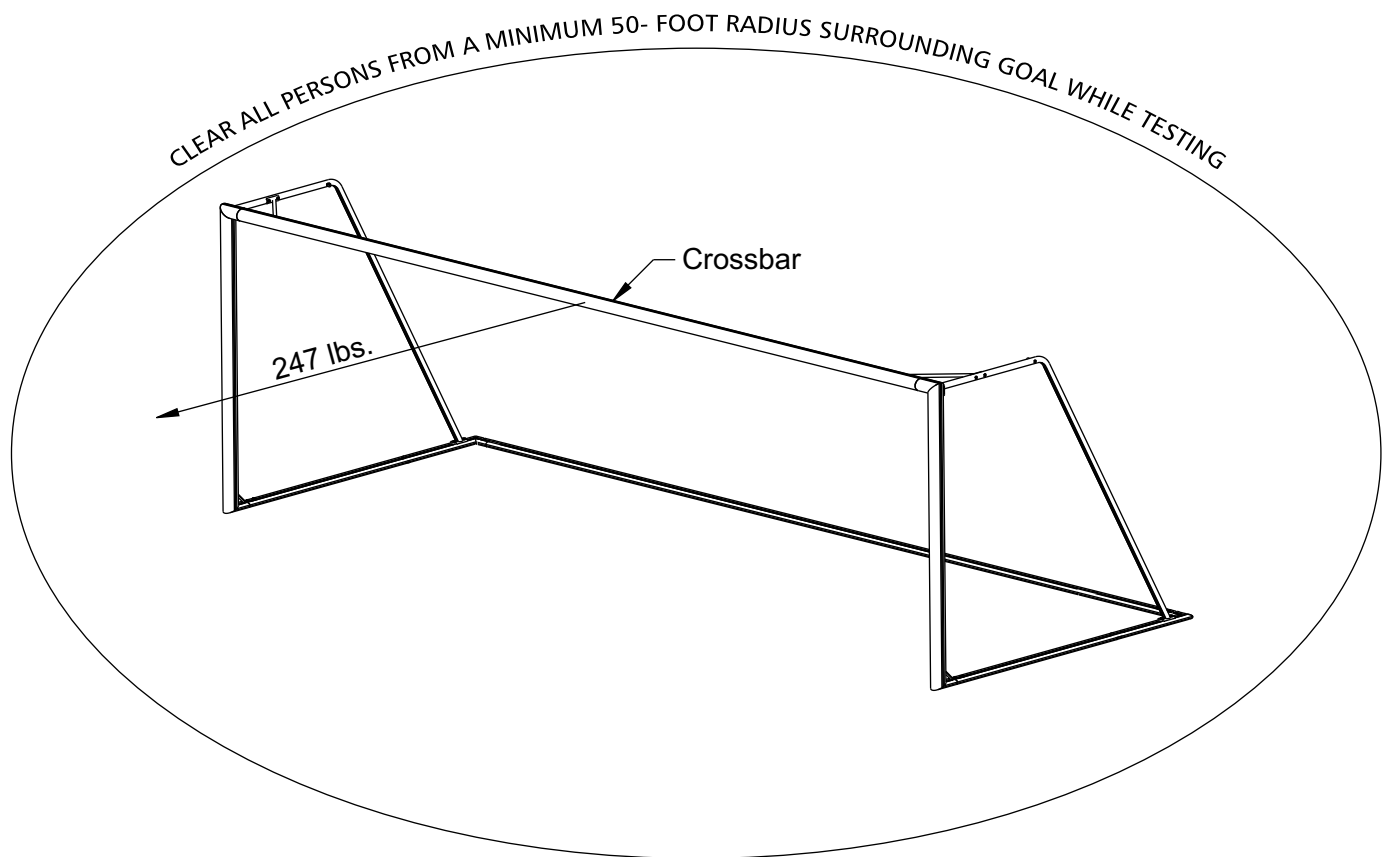
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7. Test as described below to prove soil conditions are acceptable for use.

ANCHOR TEST

1. Clear all persons from a minimum 50 foot radius surrounding the goal.
2. Verify goal is attached to anchors according to instruction.
3. Apply a horizontal pull force of 247 lbs. to the center of the crossbar for 60 - 70 seconds.
Full safety precautions must be taken while performing test.
4. If goal overturns during application of force or does not return to an upright position after removing force, an alternate anchoring system must be used



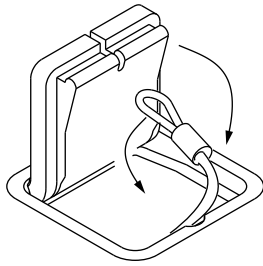
CAUTION

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Movable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

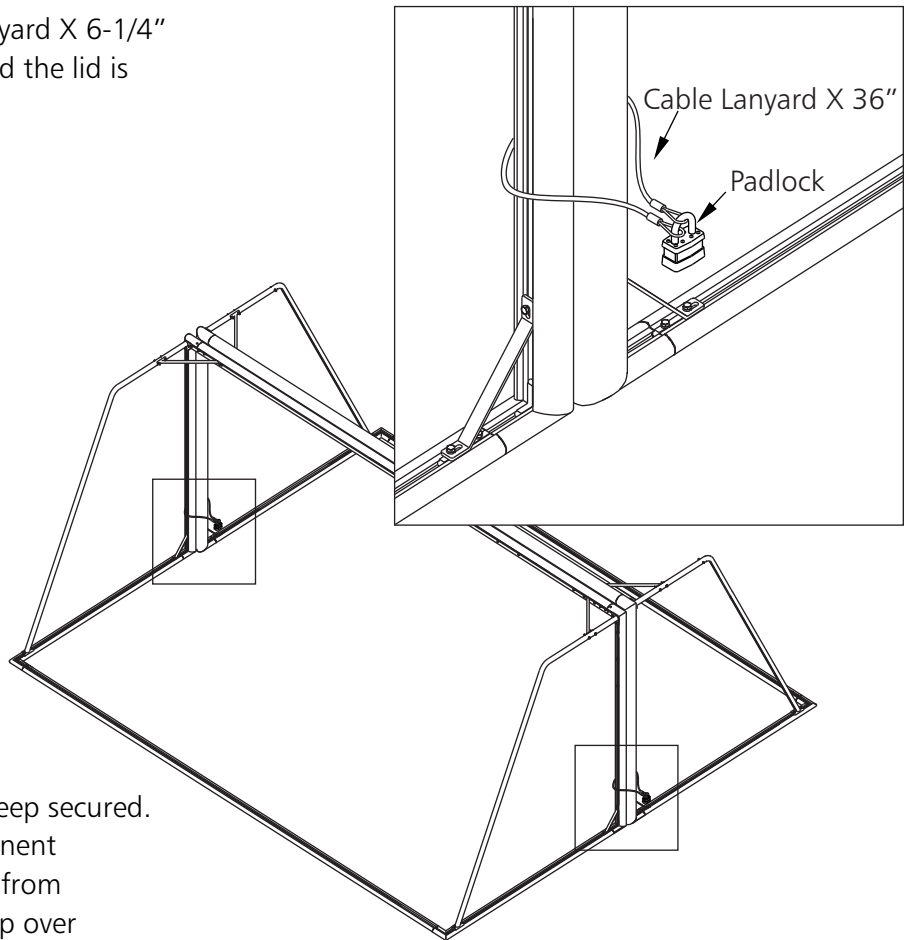
All warning and safety labels included with this product must be visible at all times.

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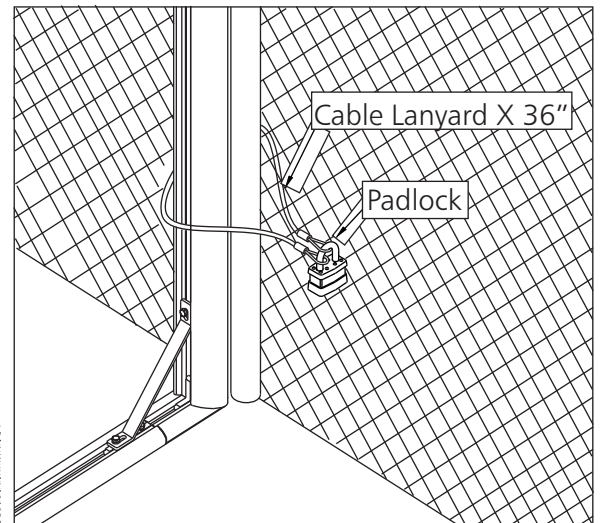
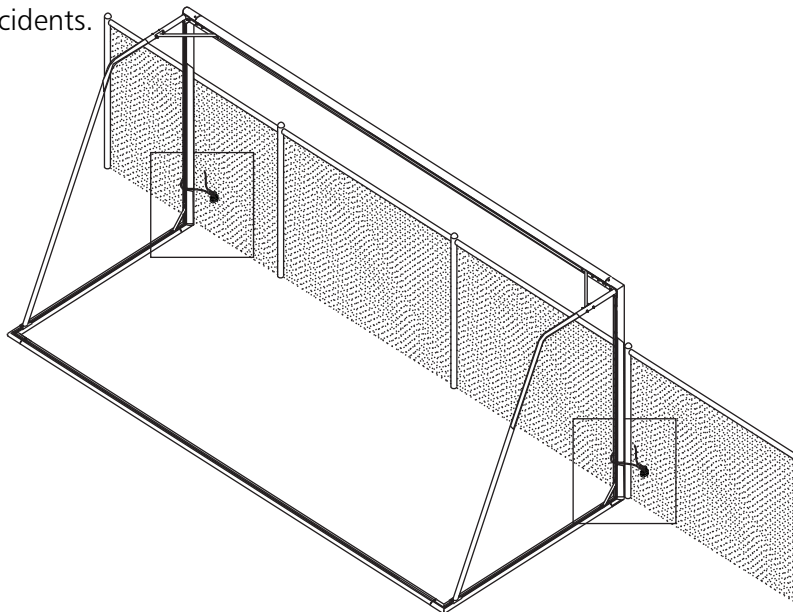
8. When removing goal, make sure cable lanyard X 6-1/4" is safely stored in box anchor as shown and the lid is completely closed.



9. Visually inspect condition of cable lanyards at least once a month. Replace cables lanyards at any indication of damage.



10. Use cable lanyard X 36" and padlock to keep secured. Lock goals face to face or against a permanent structure whenever they are disconnected from ground anchors. This helps prevent goal tip over accidents.



Go to kwikgoal.com for additional product information.

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