

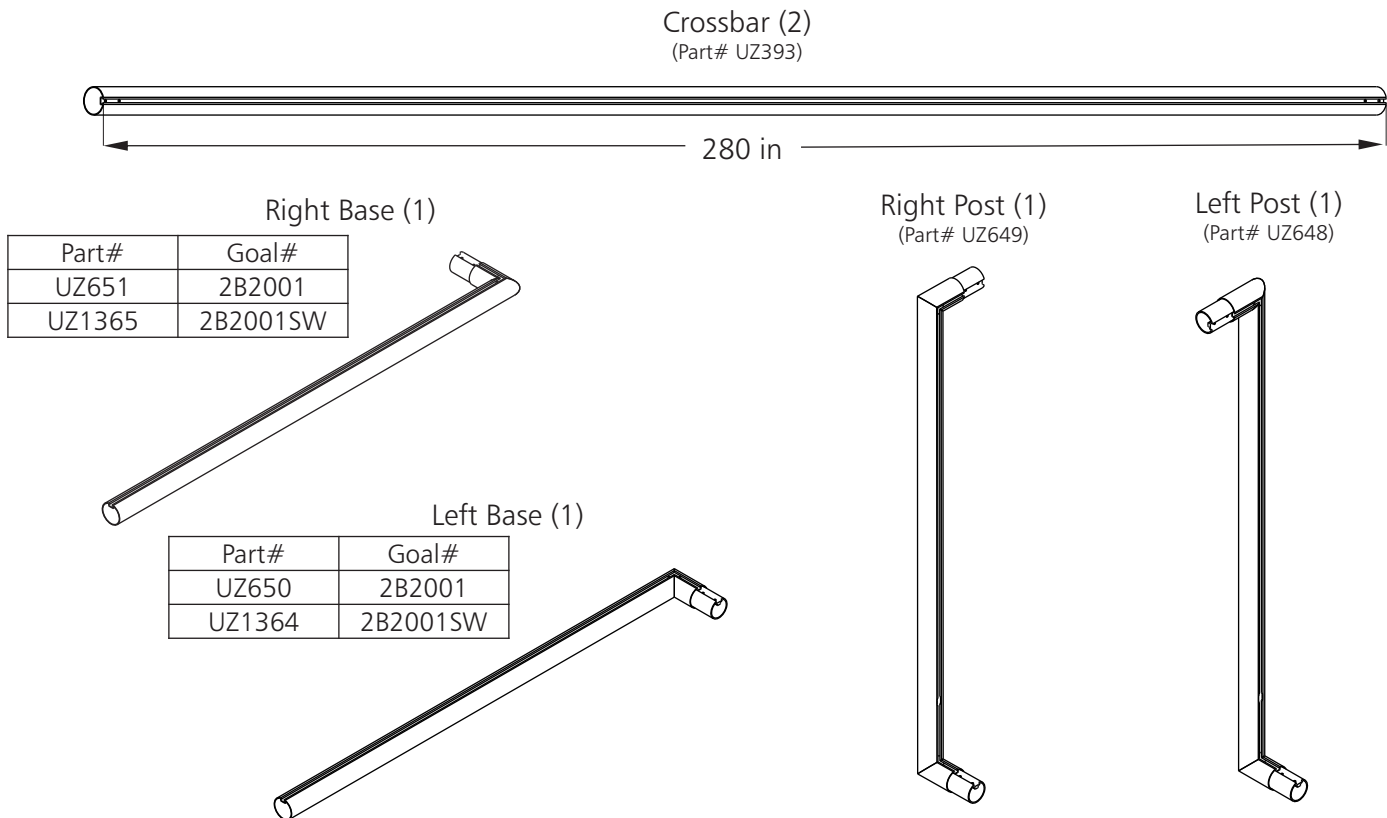


ASSEMBLY INSTRUCTIONS FOR 2B2001 & 2B2001SW
PRO PREMIER® EUROPEAN MATCH GOAL

1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify Kwik Goal immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.

NOTE: Components may be packaged in one or more additional boxes.

Parts



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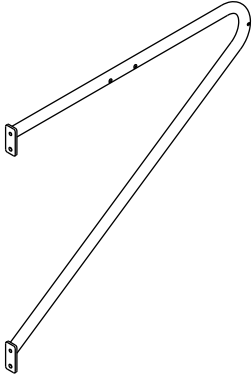


⚠️ WARNING

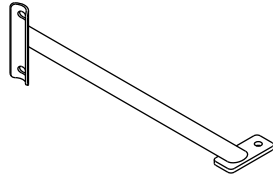
IMPORTANT GOAL SAFETY INSTRUCTIONS
READ CAREFULLY

1. Check for structural integrity and proper connecting hardware before every use. Replace damaged or missing parts or fasteners immediately.
2. Safety/Warning labels must be clearly visible.
3. Securely anchor movable soccer goals at ALL times.
4. Always instruct players, managers, coaches, trainers, teachers, maintenance workers and all other personnel who might come in contact with the goal, on the safe handling of and potential dangers associated with movable soccer goals.
5. Always exercise extreme caution when moving goals and provide adequate manpower to move goals of varied sizes and weights. Movable soccer goals should only be moved by authorized personnel.
6. NEVER allow anyone to climb on the net or goal framework.
7. Movable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area.
8. Remove nets when goals are not in use.
9. Most of the tip-over injuries occurred when goals were unattended. Anchor or chain one goal to another or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store movable soccer goals in a place where children cannot have access to them.
10. Fully disassemble goals for seasonal storage.

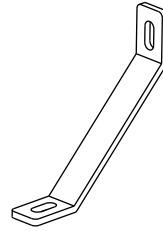
Backstay (2)
(Part# VZ328P1)



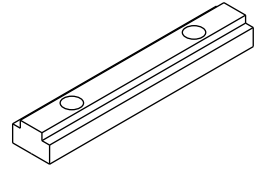
Backstay Brace (2)
(Part# VZ328P2)



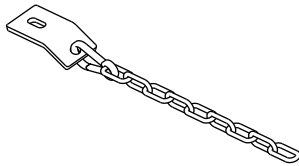
Post Brace (2)
(Part# UZ737)



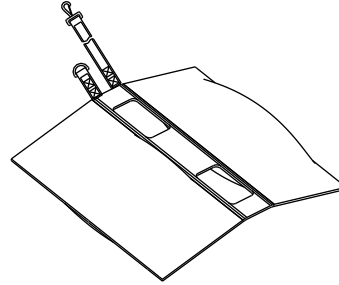
Channel Spacer (6)
(Part# UZ812)



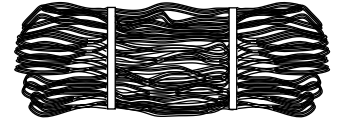
Chain (4)
w/ Snap Link & Anchor Plate
(Part# UZ846)



Anchor Bag (6)
(Part# 10B1605)



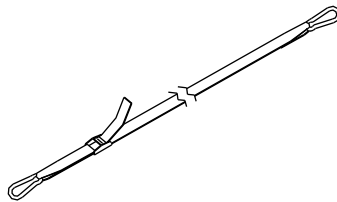
Net (1)
(Part# 3B6826)



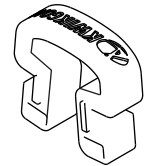
Ground Anchor (4)
w/hardware
(Part# 10B103 Set of 4)



Net Strap (1)
(Part# 10B4406 Pack of 2)



Net Clip (80)
(Part# 10B3101 Pack of 100)



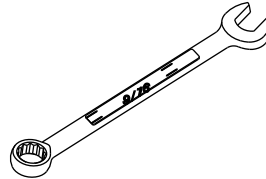
Hardware

Note: Hardware may be packaged separately in one or more boxes. Open all packages before beginning assembly.

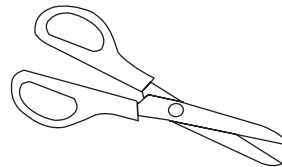
3/8" x 1-3/4" Hex Bolt (Part# TZ227)	(16)
3/8" x 7/8" Hex Bolt (Part# TZ249)	(12)
3/8" Lock Washer (Part# TZ65)	(24)
3/8" Flat Washer (Part# TZ60)	(28)
3/8" Lock Nut (Part# TZ197)	(4)
3/8" Square Nut (Part# TZ247)	(12)
5/16" Eyebolt (Part# TZ270)	(2)
5/16" Flat Washer (Part# TZ269)	(2)
5/16" Lock Nut (Part# TZ5)	(2)

Assembly Tools

1/2", 9/16" & 3/4"
Wrenches

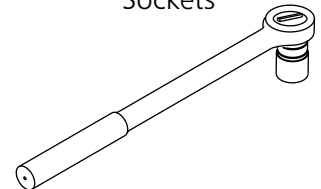


Scissors



AND

Ratchet with
1/2", 9/16" & 3/4"
Sockets



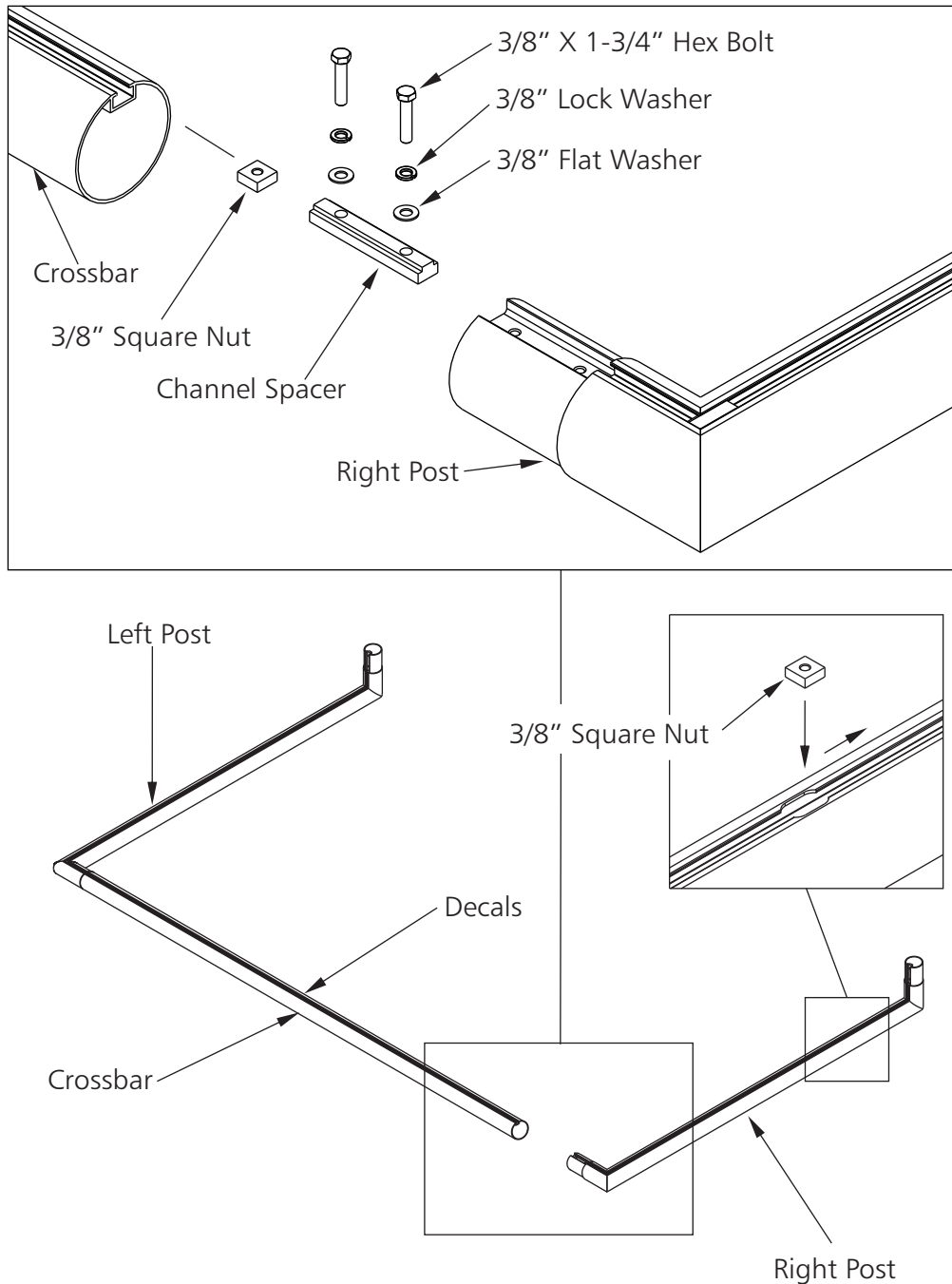
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3. Attach left post and right post to crossbar using channel spacers and 3/8" hex bolts. Note direction of decals before fastening. Place a square nut in each side of the crossbar before inserting channel spacer. Be sure connections are pressed firmly together before tightening hex bolts.
4. Insert one square nut in each of the assembled posts.



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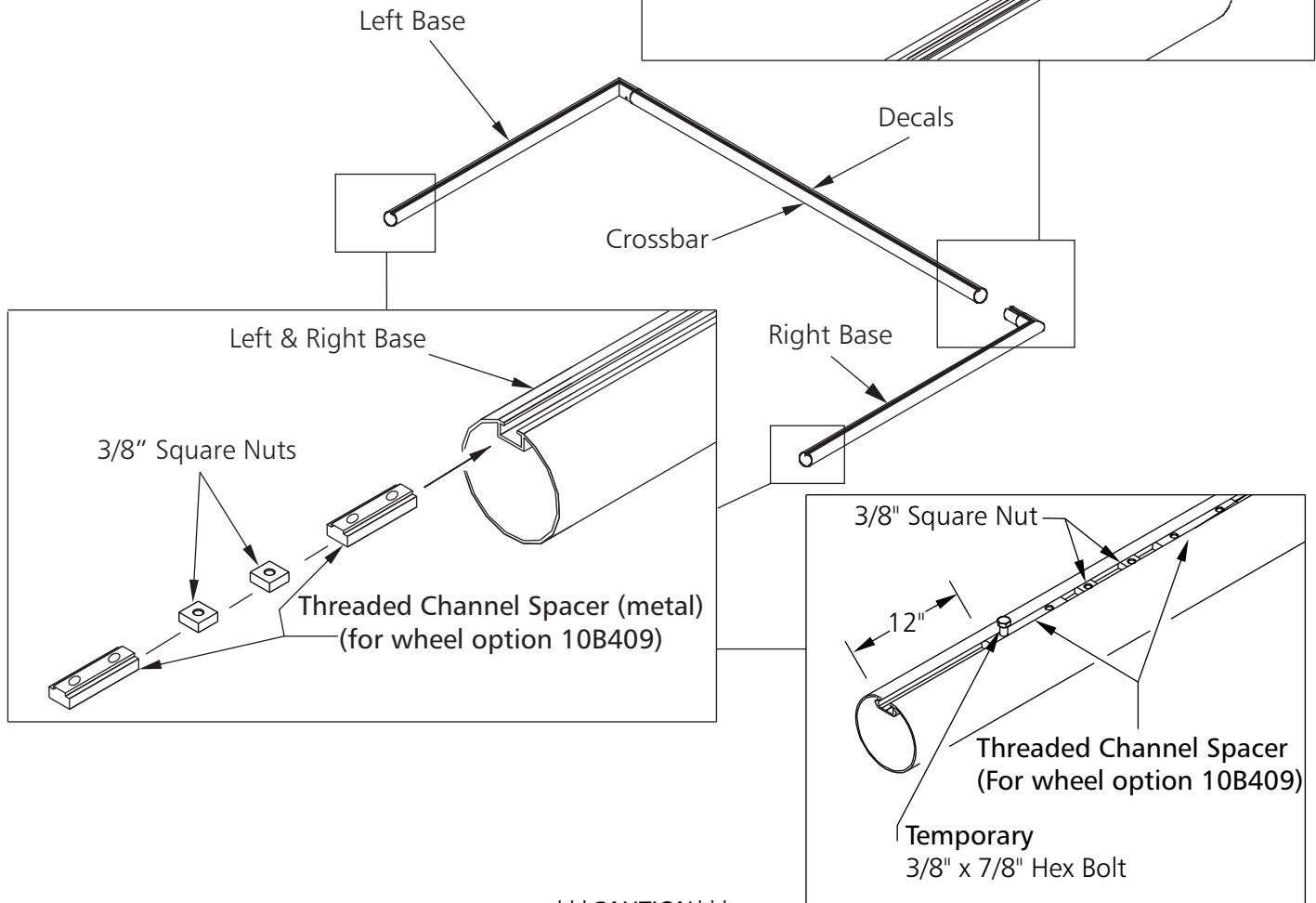
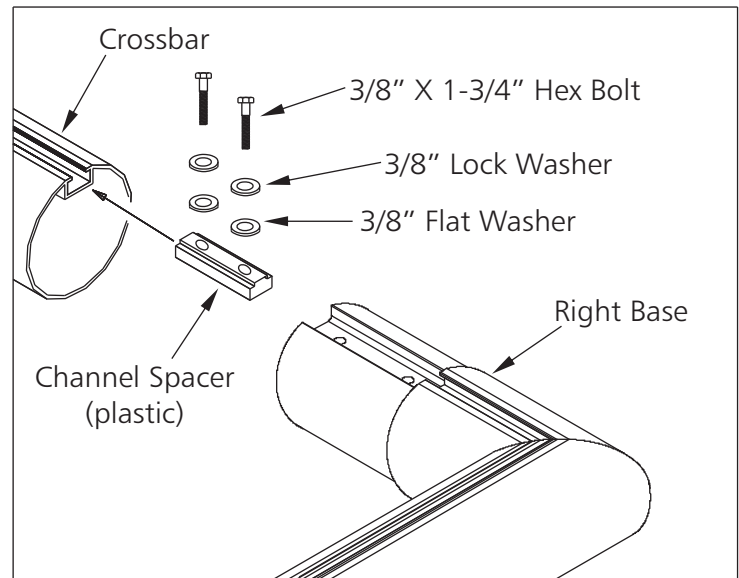
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5. Attach to Crossbar using channel spacers and 3/8" hex bolts. Note direction of decals before fastening. Be sure connections are pressed firmly together before tightening hex bolts.

6. **2B2001SW** - skip to step 8, for all other goals continue to step 7.

7. Insert two 3/8" square nuts into left base and right base. **NOTE: If installing optional wheels (Part# 10B409), also include two threaded channel spacers from wheel option package in each base.** To prevent threaded channel spacers or square nuts from falling out during assembly, temporarily insert a 3/8" hex bolt in last threaded hole of the threaded channel spacer or square nut and finger tighten only.



CAUTION

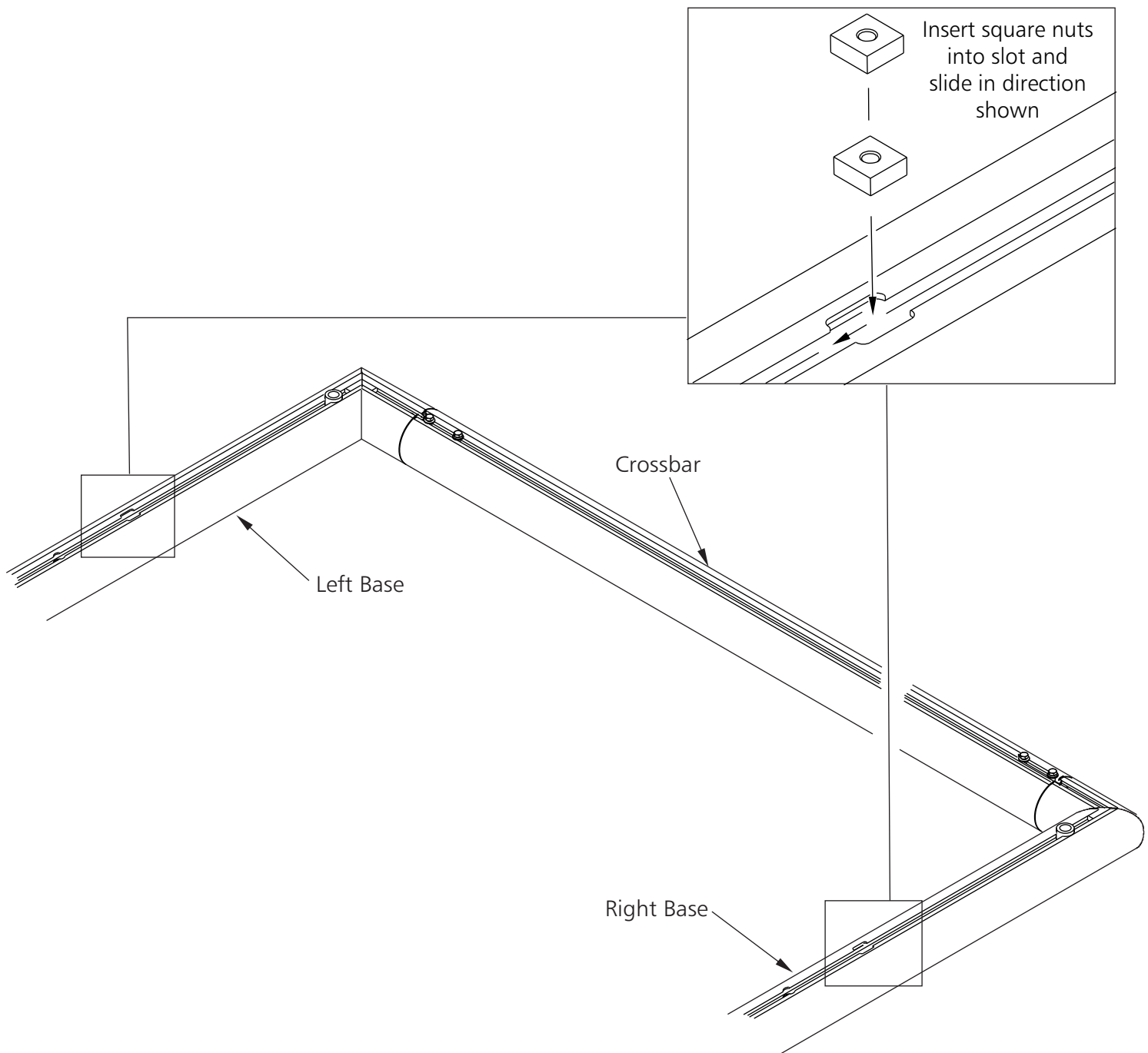
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8. **2B2001SW ONLY**

Insert two 3/8" square nuts into left base and right base at locations shown.

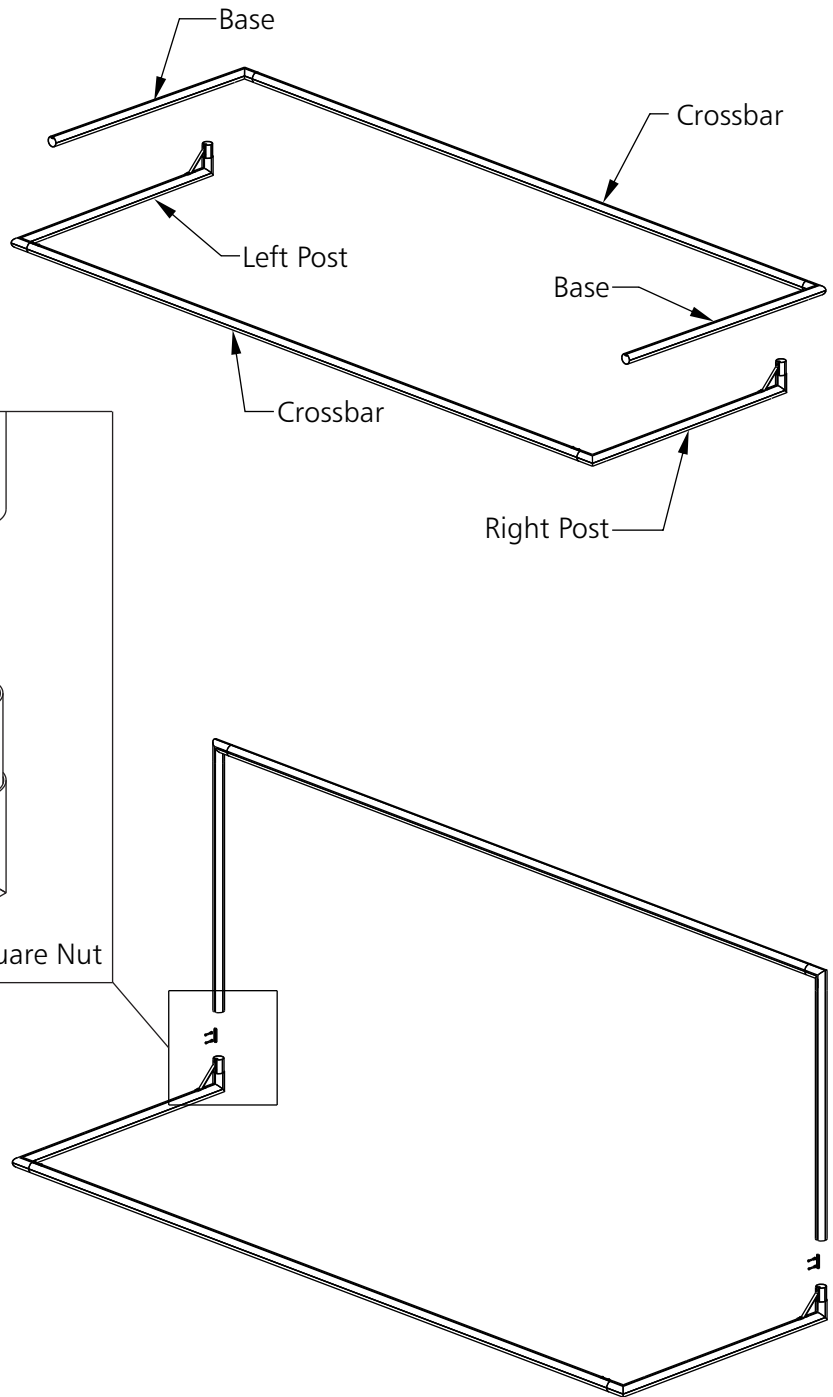
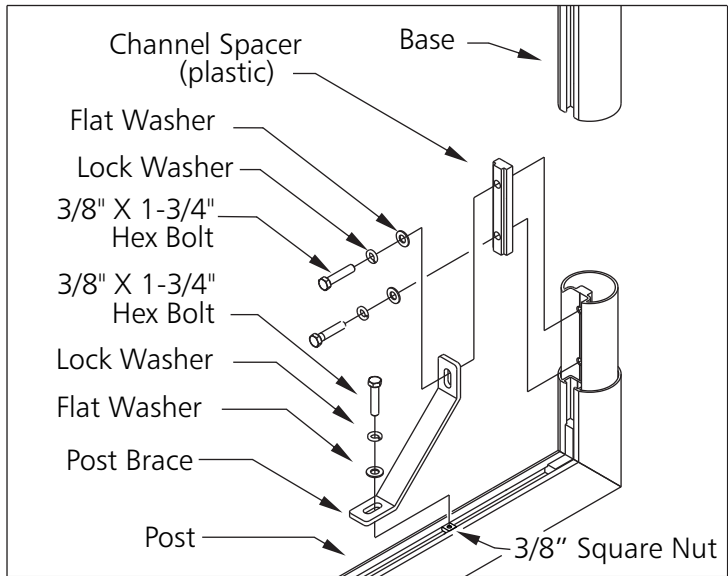


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9. Lift assembled bases and insert into assembled posts. Be sure connections are pressed firmly together before tightening bolts. Be sure to tighten both bolts on each post brace.

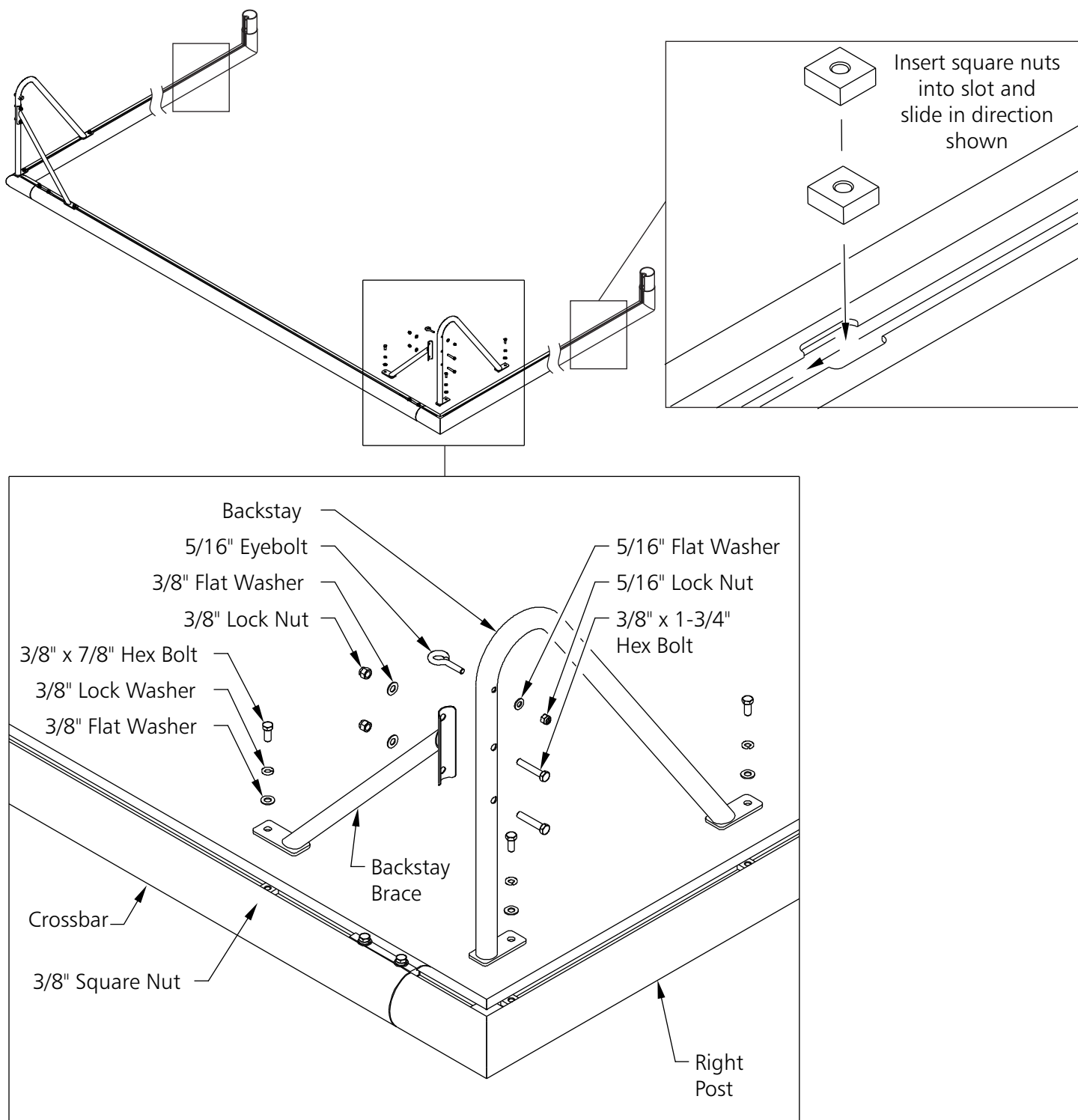


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10. Attach backstays and backstay braces using 3/8" hex bolts and square nuts.

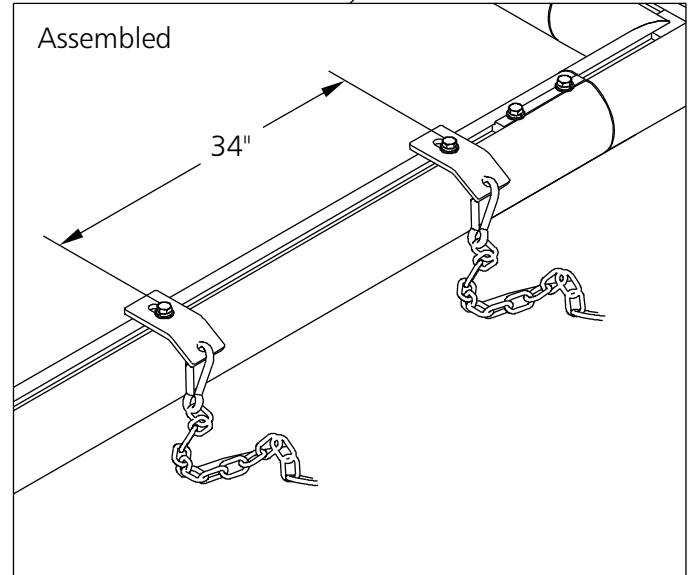
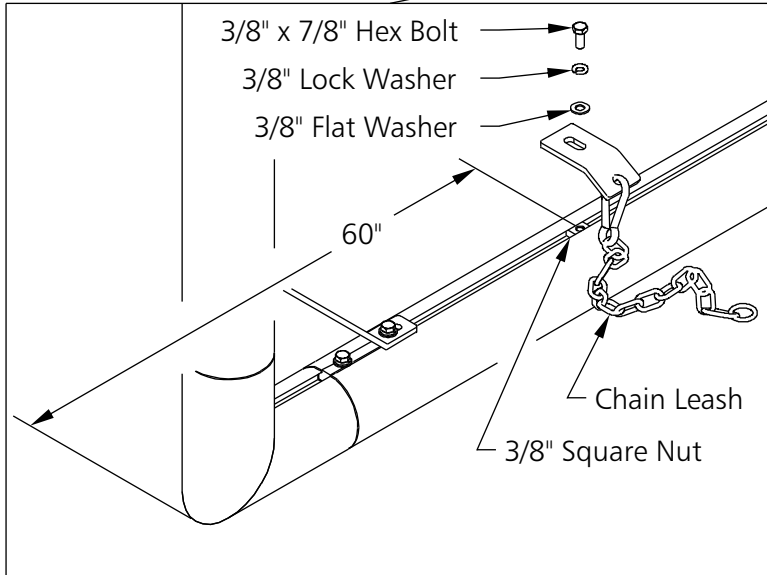
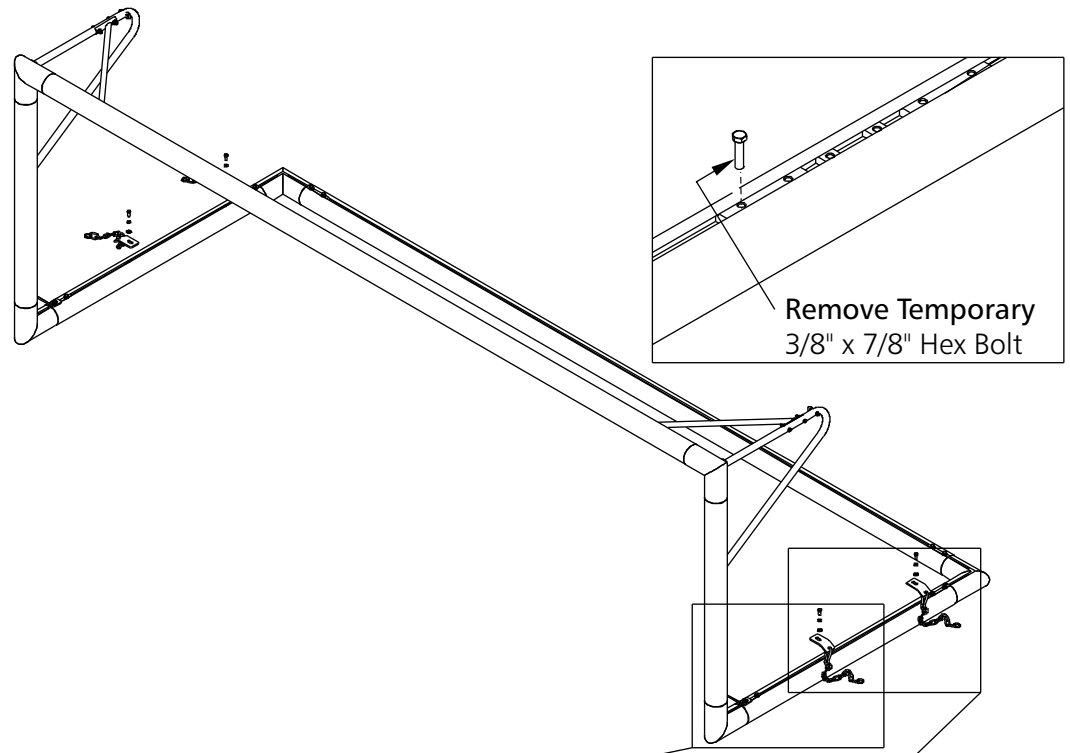


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11. Turn goal on to its bases and attach chain leashes. Remove 3/8" hex bolts used to temporarily secure fasteners to bases.



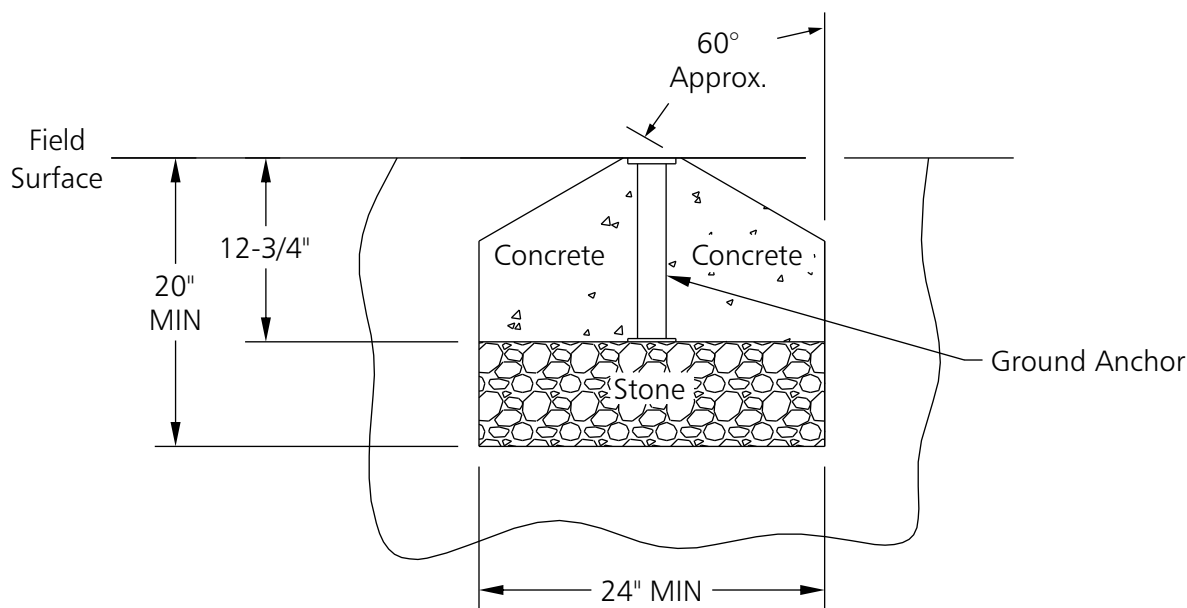
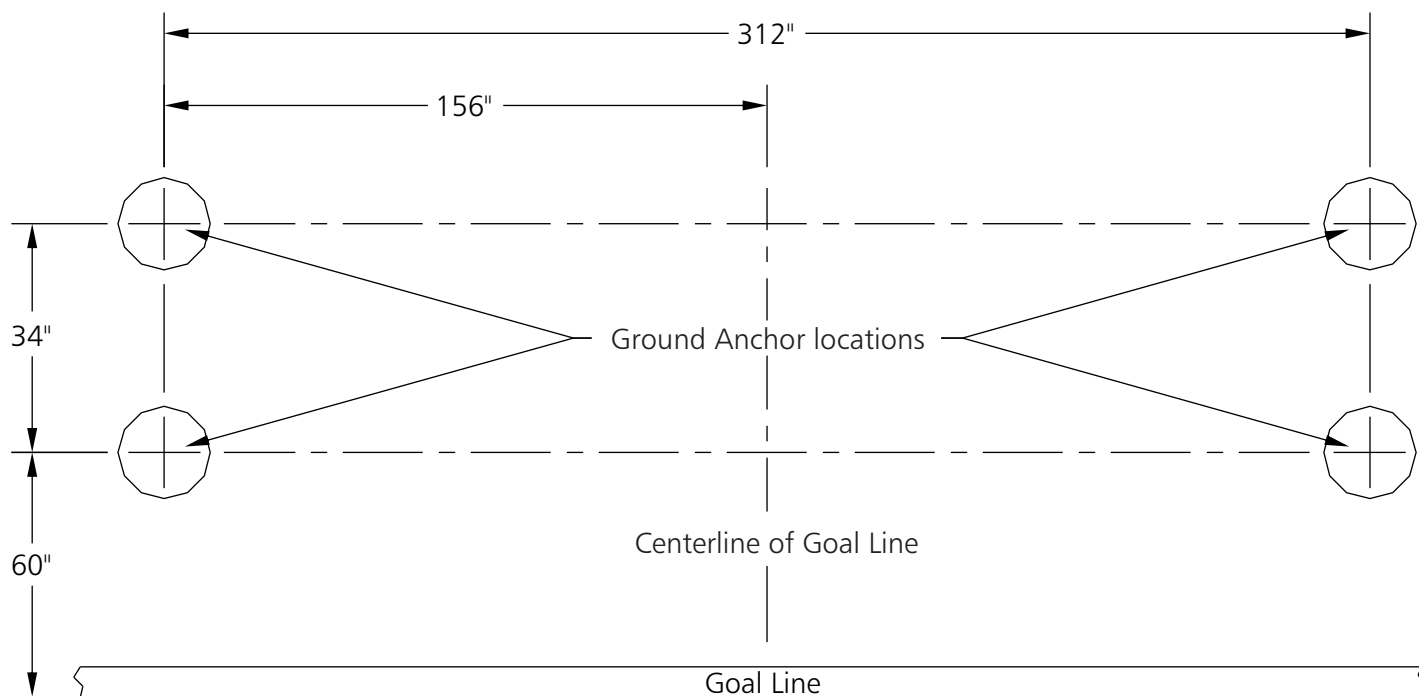
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12. Mark ground anchor hole locations. Prepare holes, install ground anchors and pour concrete.



Anchor Hole Detail
(4 places per goal)

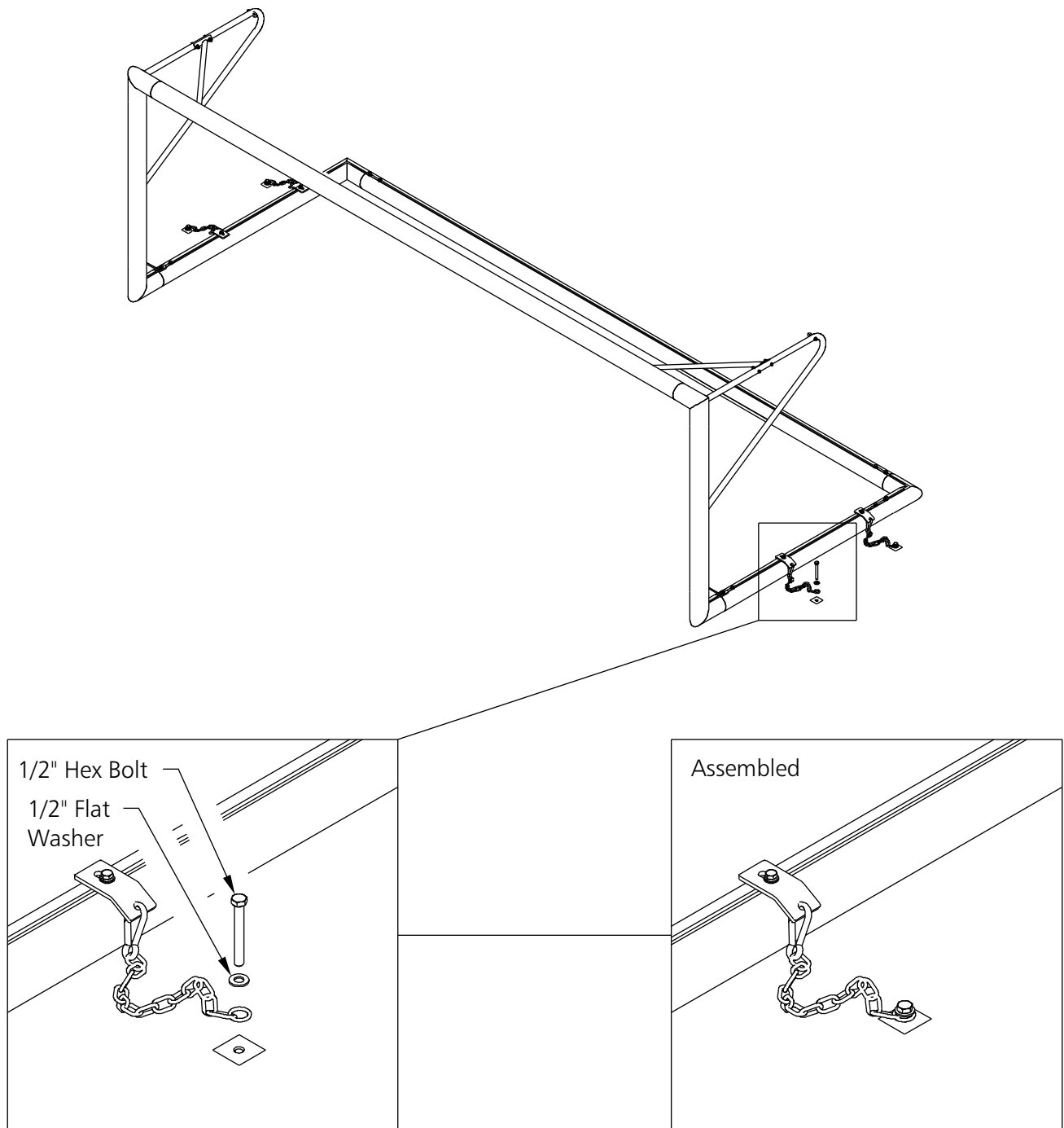
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13. After concrete has fully cured, attach chain leashes to ground anchors. Be sure to apply a liberal amount of anti-seize on bolt threads before installing into anchors. With goal leashed to all four anchors, test in accordance with step 14.

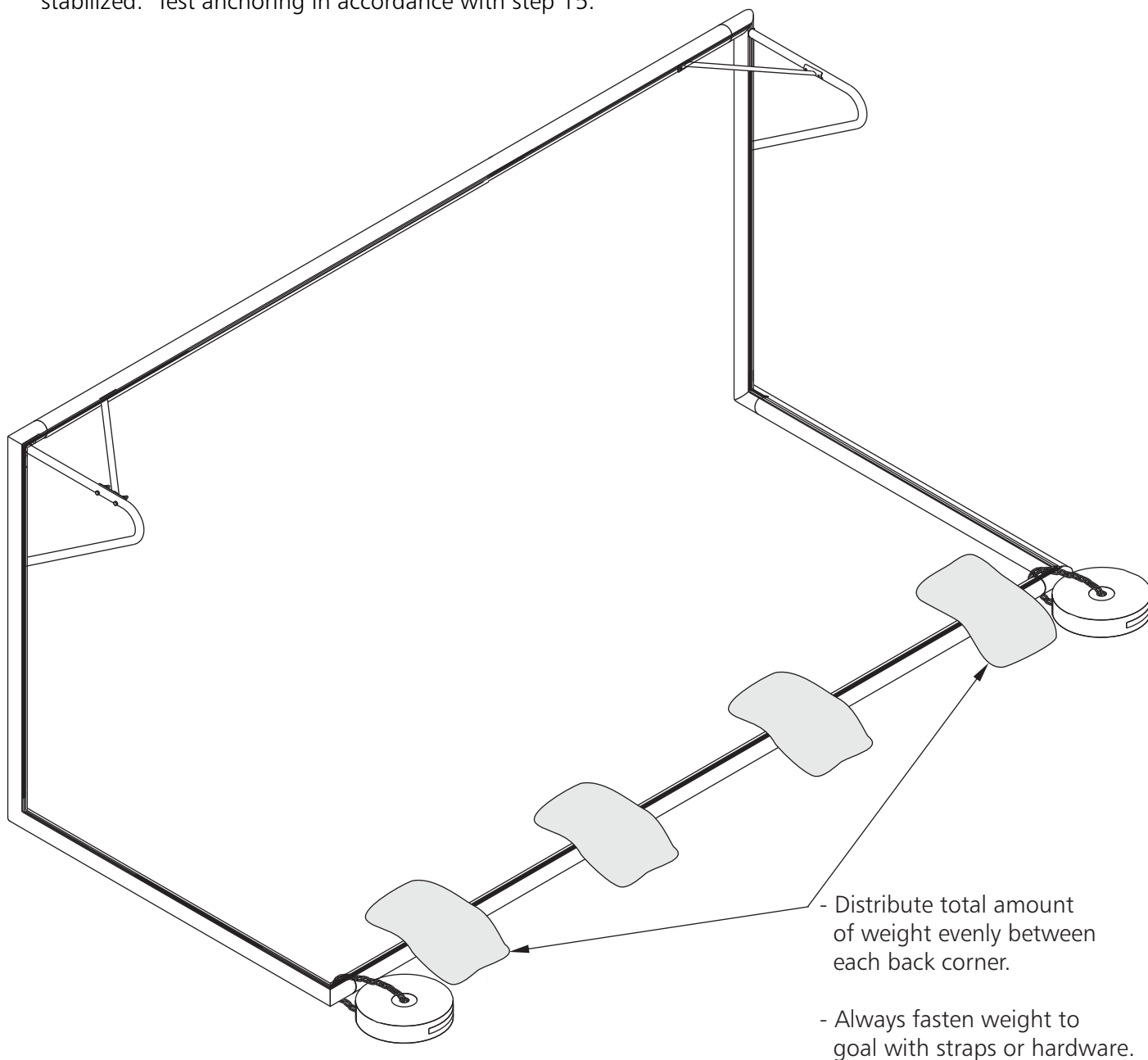


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14. The ground anchor and chain leash system supplied is the recommended and the safest method of anchoring your goal. However, counterbalance weight may be used as a temporary anchoring system. A minimum of 240 lbs. must be placed on the back bottom bar for the goal to be stabilized. Test anchoring in accordance with step 15.



- Distribute total amount of weight evenly between each back corner.
- Always fasten weight to goal with straps or hardware.

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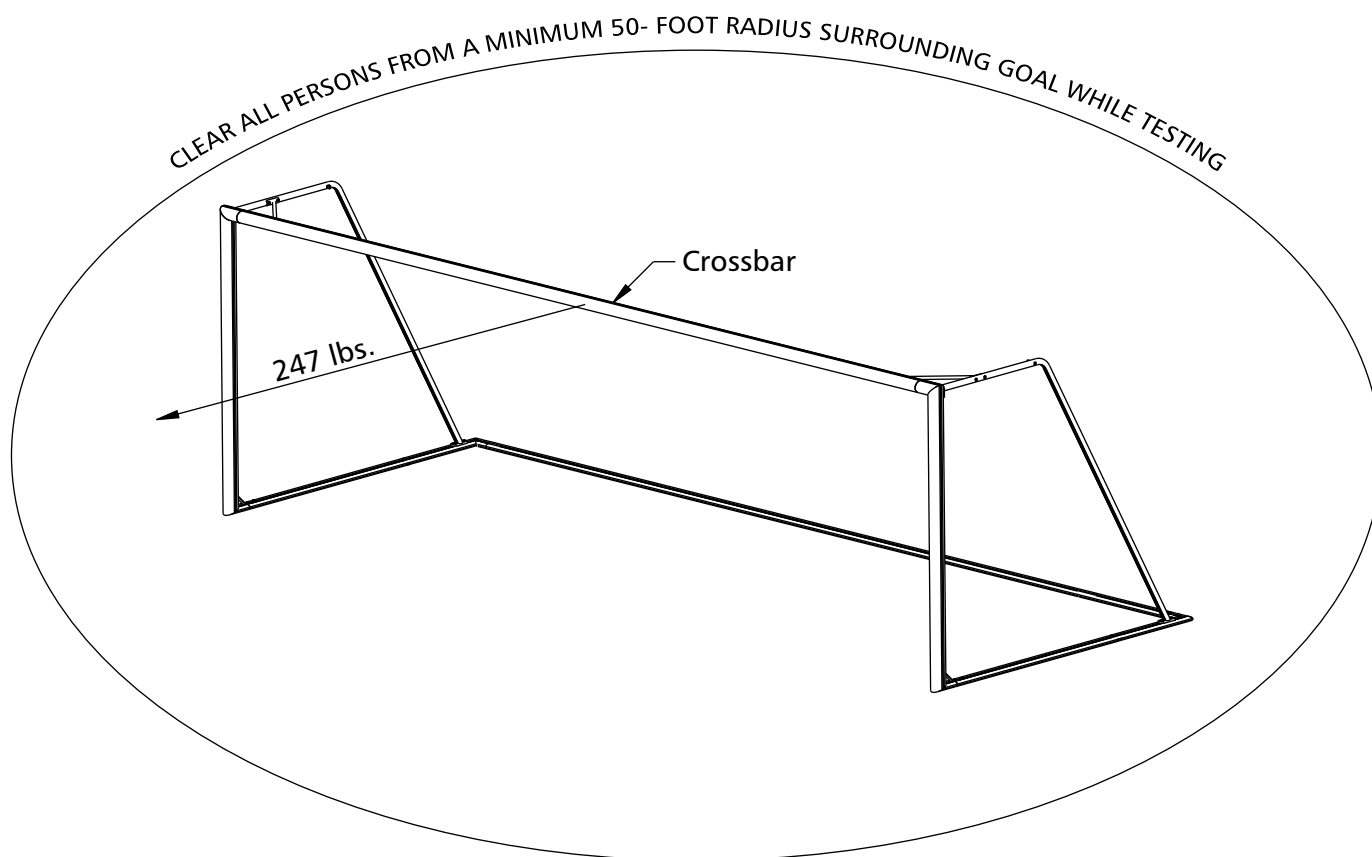
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15. After installing, test as described below to verify effectiveness of anchor system. If applicable, allow concrete to fully cure before testing.

ANCHOR TEST

1. Clear all persons from a minimum 50 foot radius surrounding the goal.
2. Verify goal is attached to anchors according to instruction.
3. Apply a horizontal pull force of 247 lbs. to the center of the crossbar for 60 - 70 seconds.
Full safety precautions must be taken while performing test.
4. If goal overturns during application of force or does not return to an upright position after removing force, an alternate anchoring system must be used

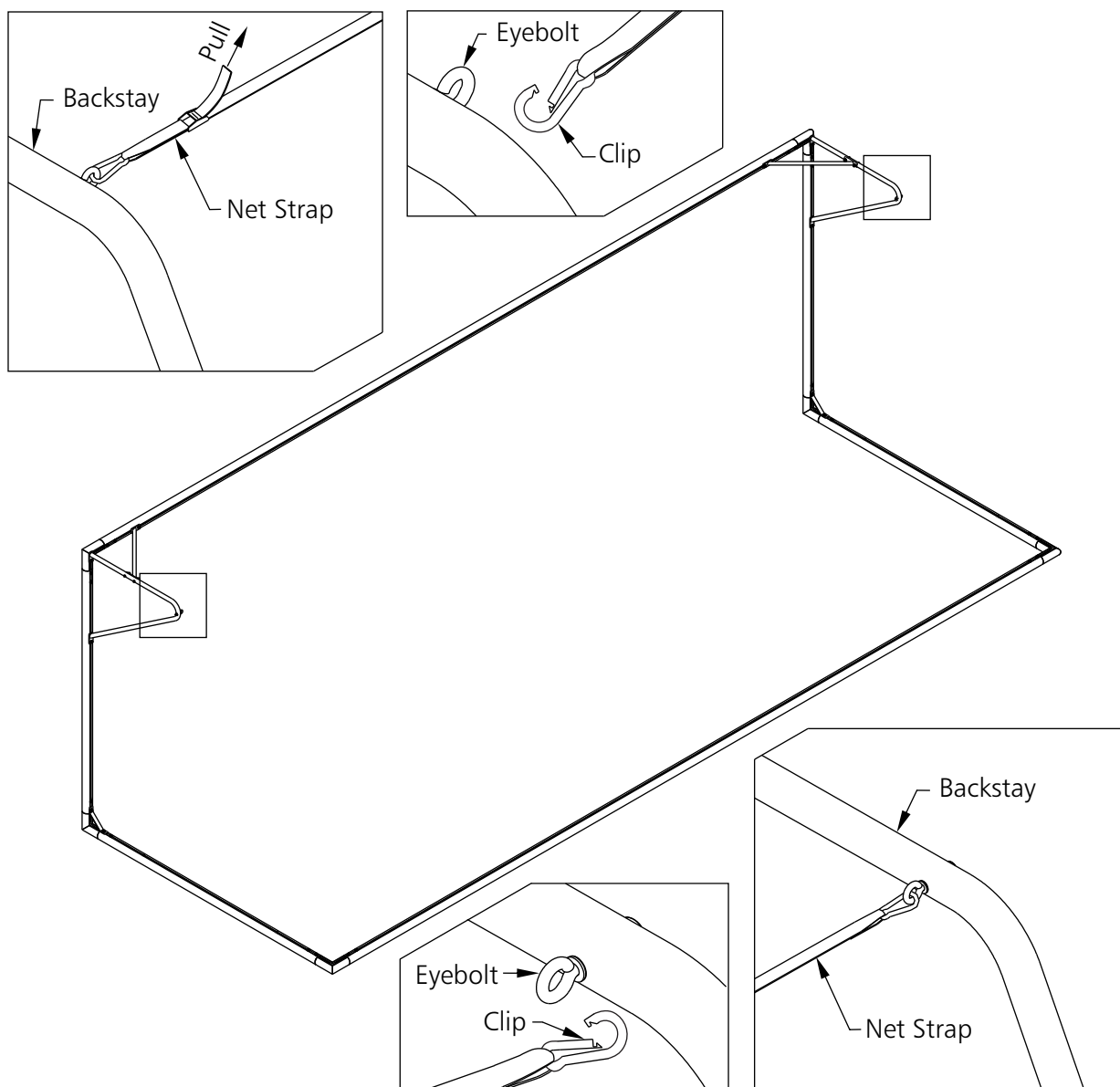


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16. Attach net strap to the eyebolts in the backstays as shown. Pull net strap tight as shown. **(NOTE: Do not over tighten net strap. Over tightening may damage goal.)** Excess strap can be trimmed to length. Leave 12" to 18" of excess strap for ease of removal and re-installation. (Note: To keep end of adjustable strap from fraying, ends can be melted after being cut.) Tie all excess strap to itself to prevent from hanging in goal area.



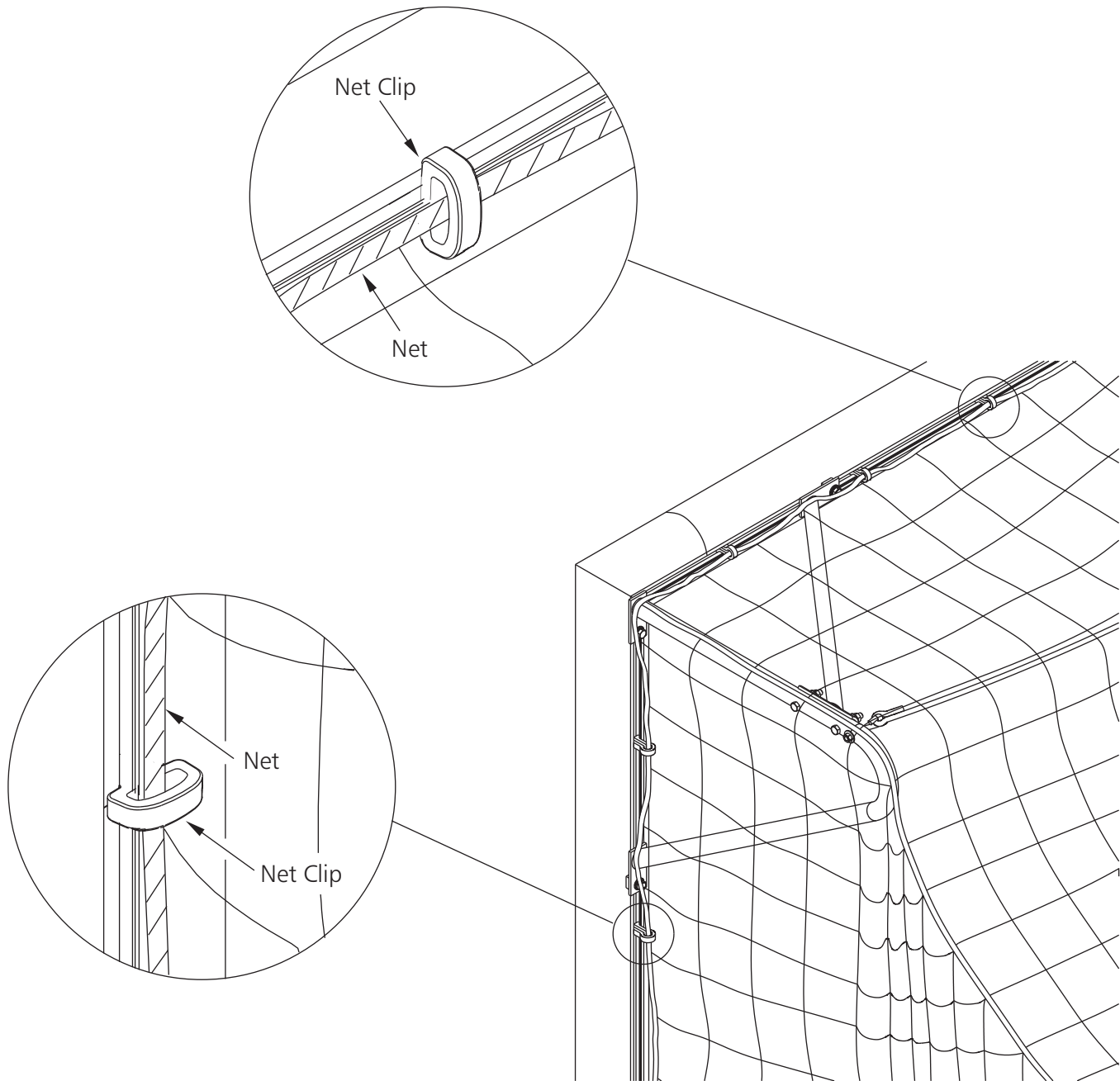
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17. To attach net to goal, place base of net clip into channel and turn 90 degrees to lock into place.

CAUTION: DO NOT ATTEMPT TO CLIMB ON GOAL WHILE ATTACHING NET.
CAUTION: GOALS MUST BE PROPERLY ANCHORED OR STORED AT ALL TIMES.



Go to kwikgoal.com for additional product information.

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