

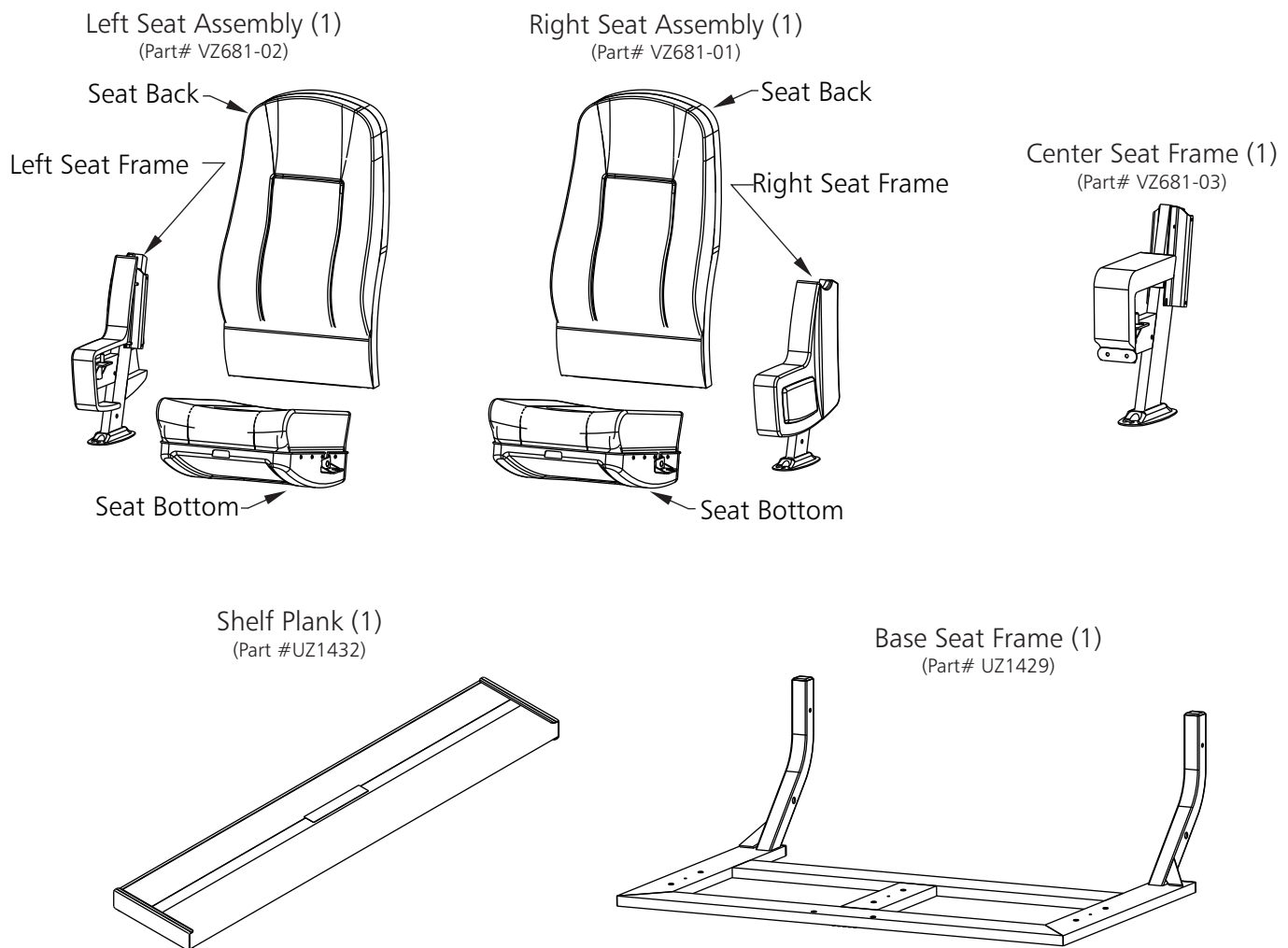


ASSEMBLY INSTRUCTIONS FOR 9B3202 LUXURY SEATS WITH FRAME AND SHELF

1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify Kwik Goal immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.

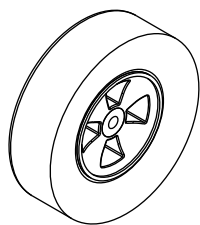
NOTE: Components may be packaged in one or more additional boxes.

Parts

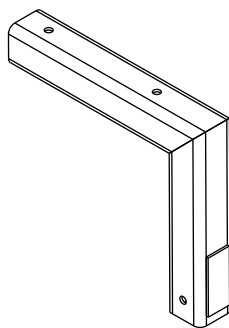


Parts Continued

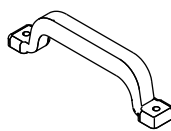
Tire & Wheel Assembly (2)
(Part# VZ349)



Shelf Bracket (2)
(Part #UZ1431)



Handle (1)
(Part# VZ679)



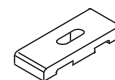
Knob with Threads (1)
(Part# VZ686)



Knob w/o Threads (1)
(Part# VZ687)



Plank Hold Down (4)
(Part# UZ475)



Hardware

Note: Hardware may be packaged separately in one or more boxes. Open all packages before beginning assembly.

1/4" x 3/4" Pan Head Screw (Part# TZ376)	(2)
1/4" x 1" Hex Bolt (Part# TZ373)	(6)
1/4" Tooth Lock Washer (Part# TZ129)	(2)
1/4" Flat Washer (Part# TZ147)	(6)
1/4" Lock Washer (Part# TZ187)	(6)
5/16" x 3" Carriage Bolt (Part# TZ172)	(4)
5/16" x 2-1/2" Hex Bolt (Part# TZ83)	(2)
5/16" Lock Nut (Part# TZ5)	(6)
5/16" Flat Washer (Part# TZ4)	(8)
3/8" X 6-1/2" Hex Bolt (Part# TZ374)	(1)
5/8" X 5" Hex Bolt (Part# TZ295)	(2)
5/8" Lock Nut (Part# TZ294)	(2)
5/8" Jam Nut (Part# TZ108)	(2)
5/8" Flat Washer (Part# TZ139)	(4)

Seat Hardware

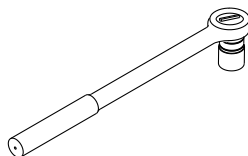
1/4" x 1-3/4" Flange Bolt	(2)
1/4" x 1/2" Pan Head Screw	(1)
1/4" x 1" Flange Bolt	(2)
1/4" x 1-3/4" Flat Head	(2)
1/4" x 1" Flat Head	(4)
1/4" Tooth Lock Washer	(6)
1/4" Acorn Nut	(6)
5/16" Hex Nut	(4)
5/16" Lock Washer	(4)
5/16" Flat Washer	(4)

Assembly Tools

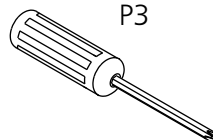
3/8", 7/16", 1/2" & 15/16"
Wrenches



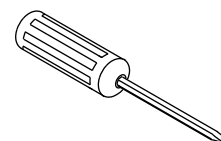
Ratchet with
3/8", 7/16", 1/2" & 15/16"
Sockets



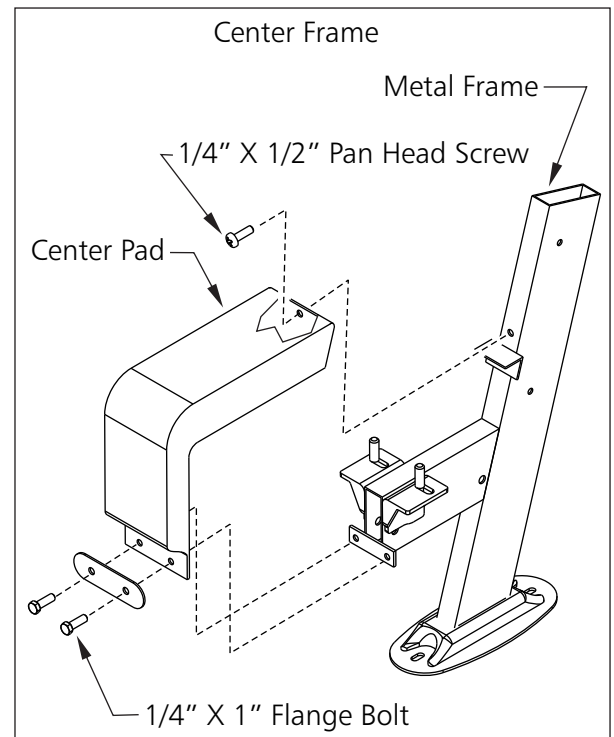
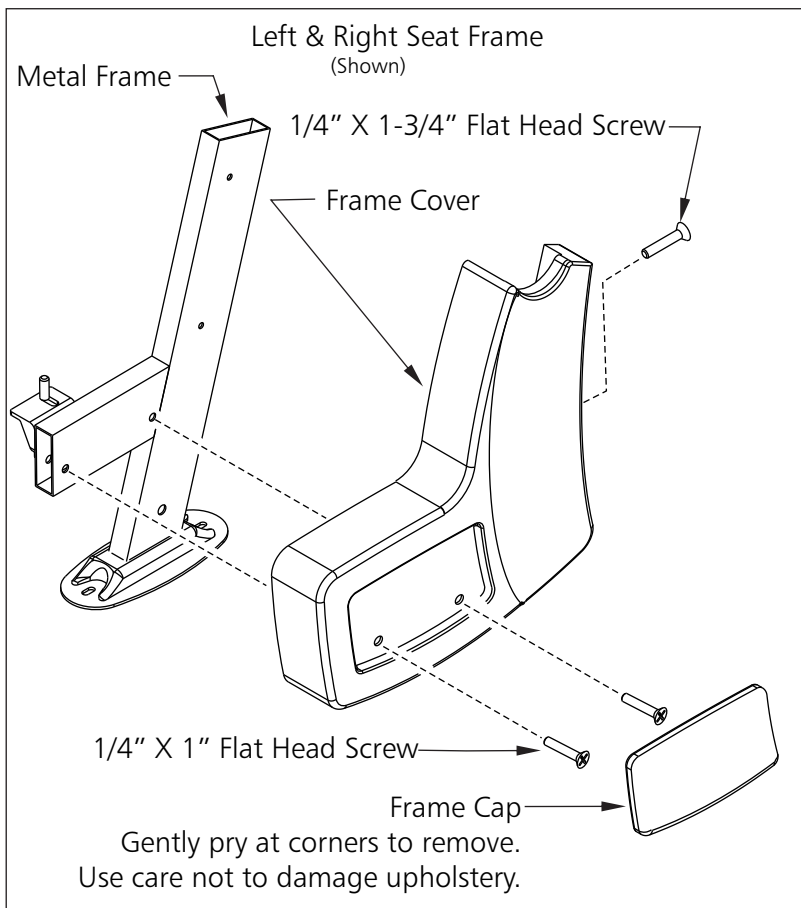
Phillips Screwdriver
P3



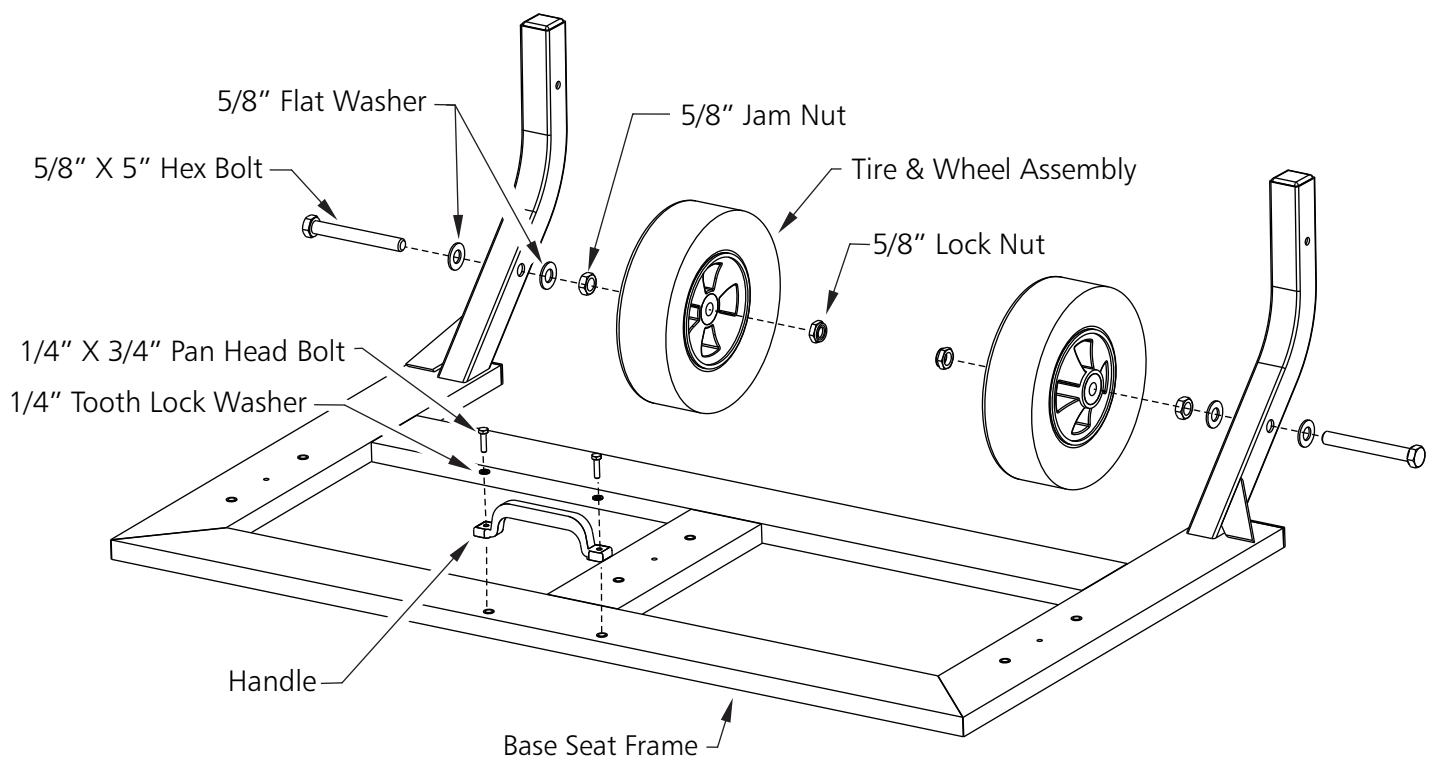
Standard Screwdriver



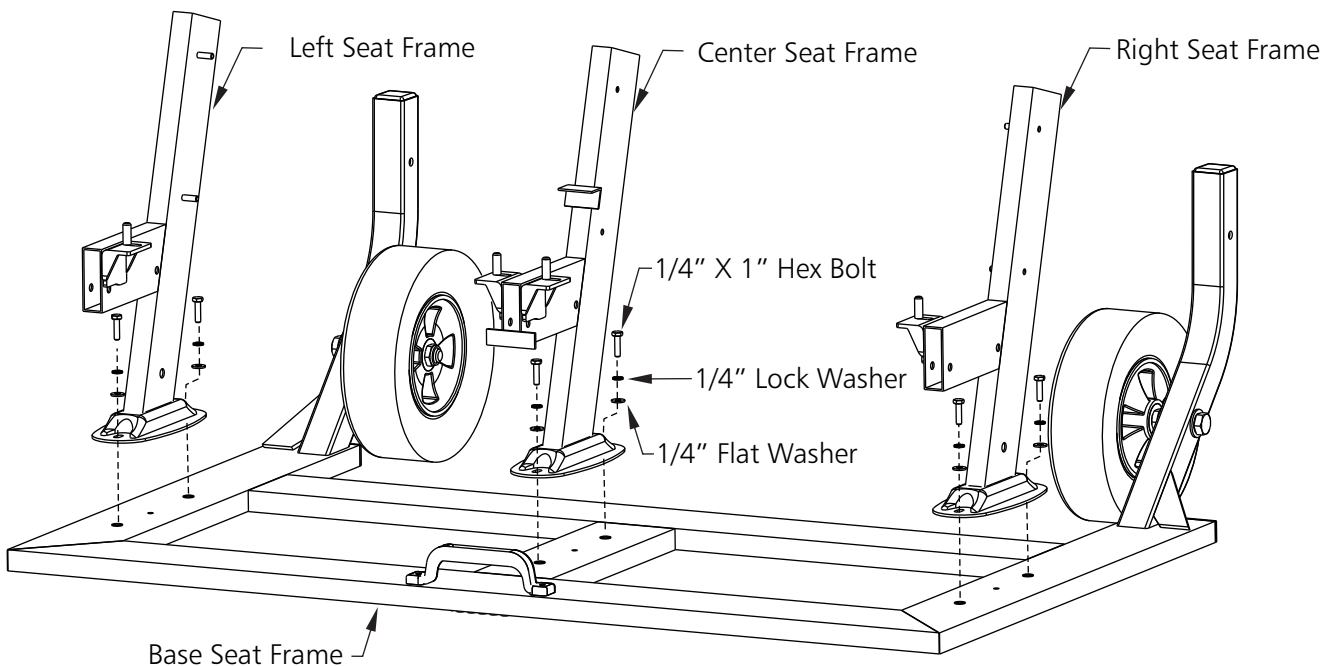
3. Disassemble left, right and center seat frames as shown.



4. Assemble base seat frame as shown.

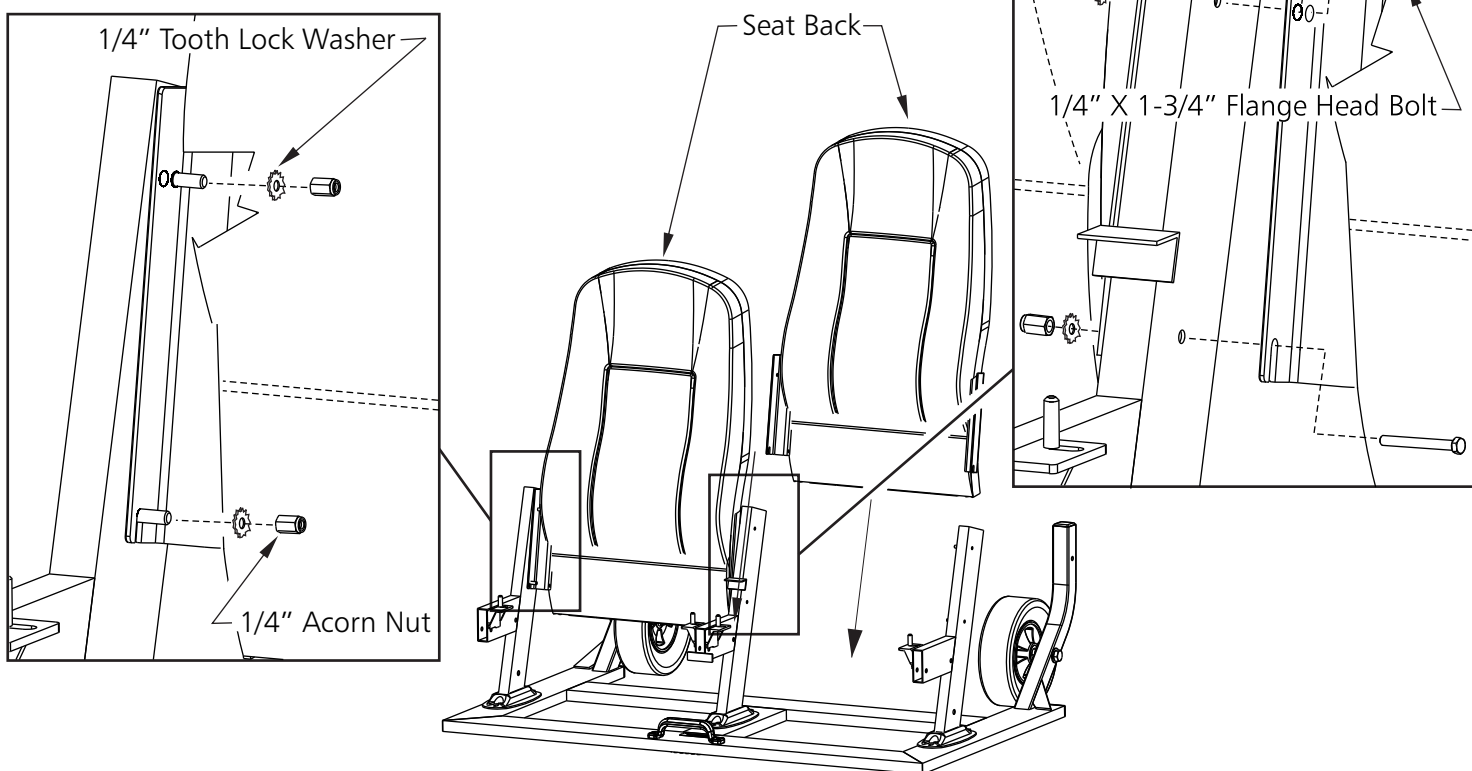


5. Attach right, center and left seat frames to base seat frame as shown.
(Do NOT tighten bolts at this time.)

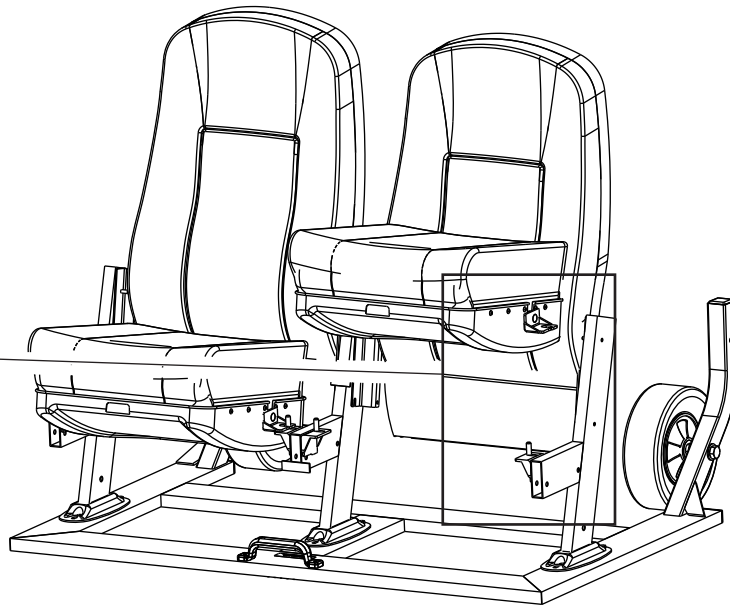
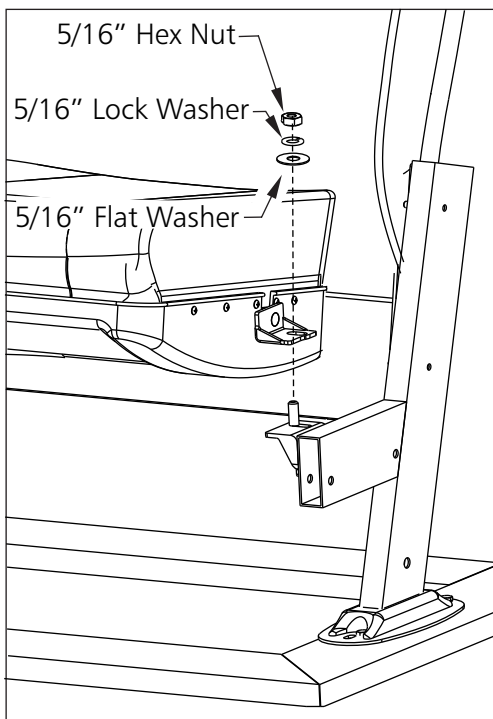


6. Seat backs can be attached at 2 angles. At the top of seat back bracket, use one of the holes to get the desired back angle and attach seat backs to metal frames as shown.

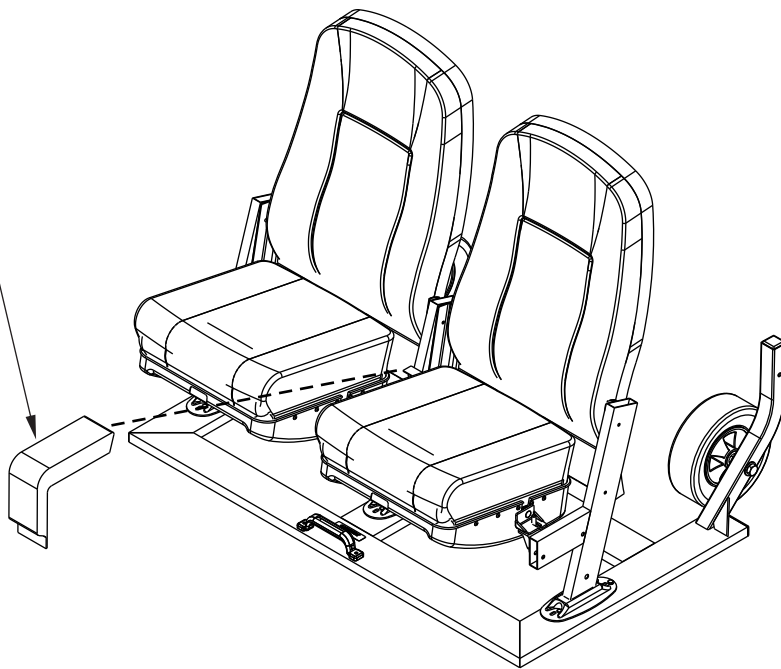
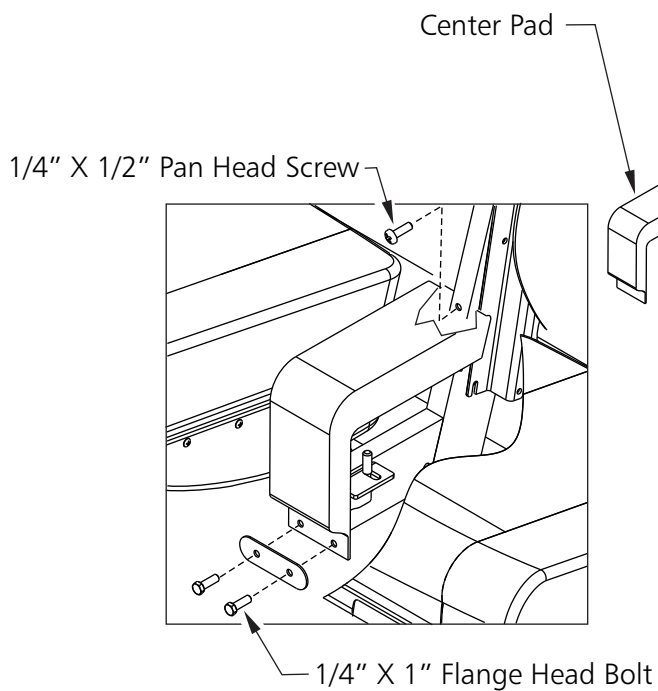
Note: Make sure all seat backs are at the same angle.



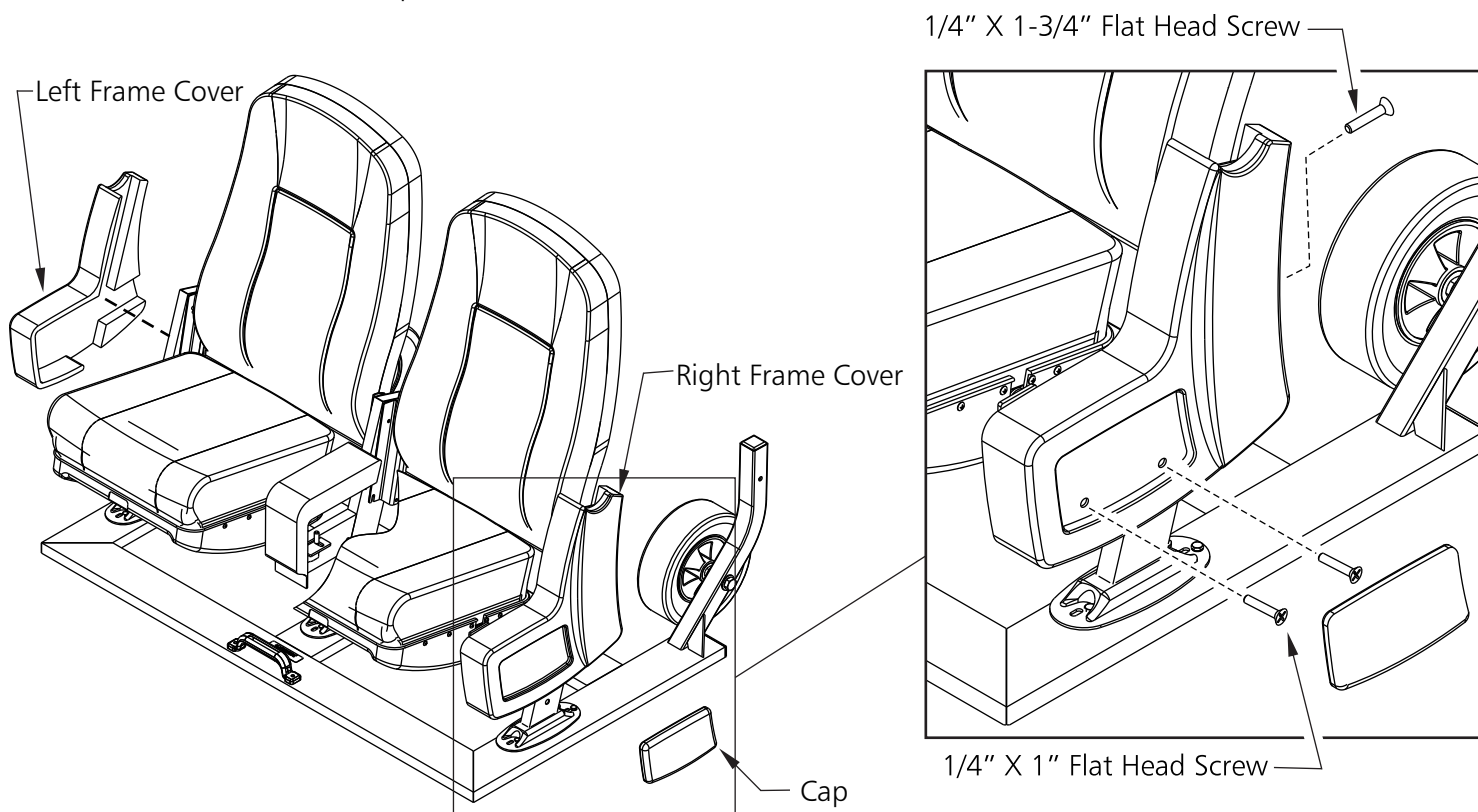
7. Attach seat bottoms to metal frames as shown. Tighten metal frames to base seat frame bolts.



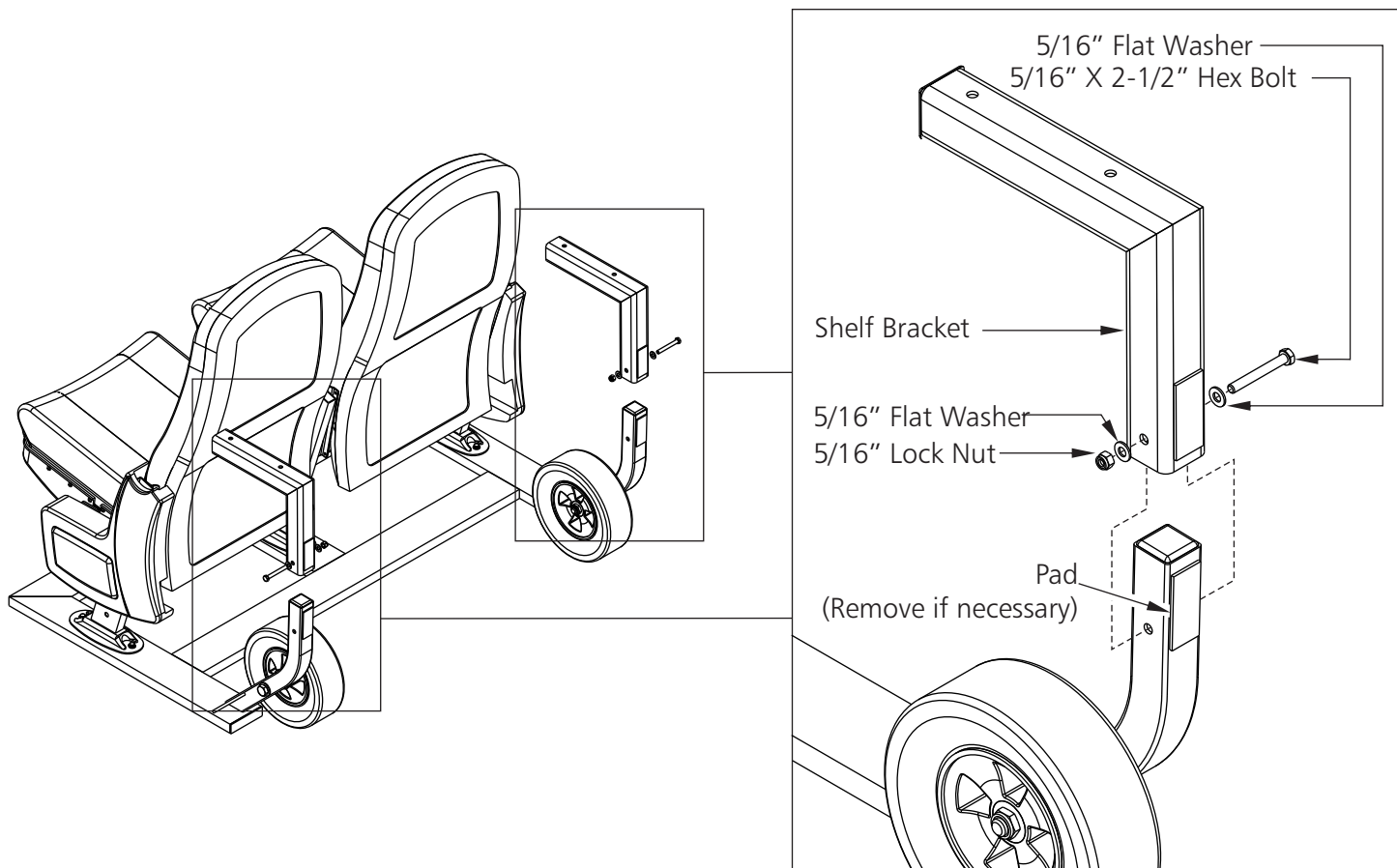
8. Attach center pad to seat frames as shown.



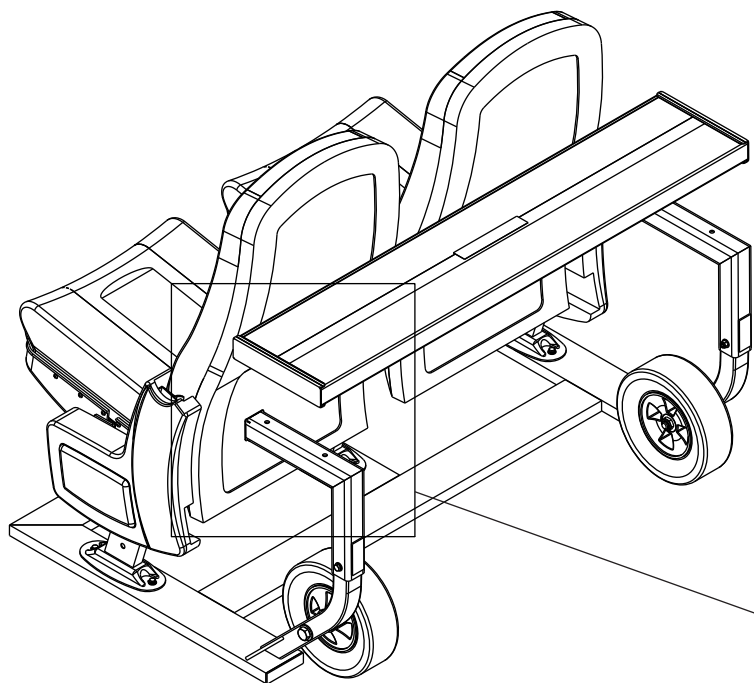
9. Attach frame covers and caps to seat frames as shown.



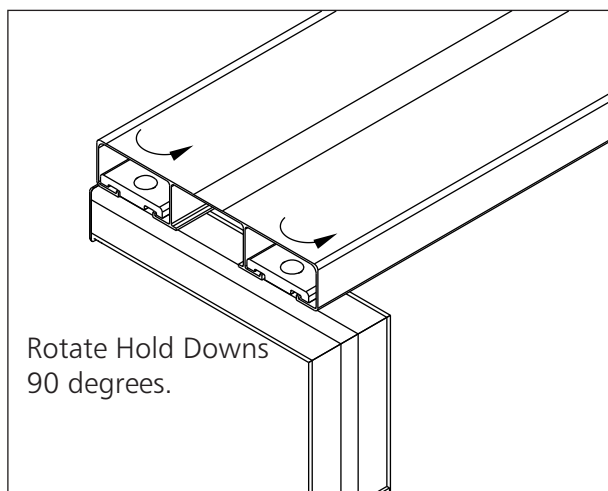
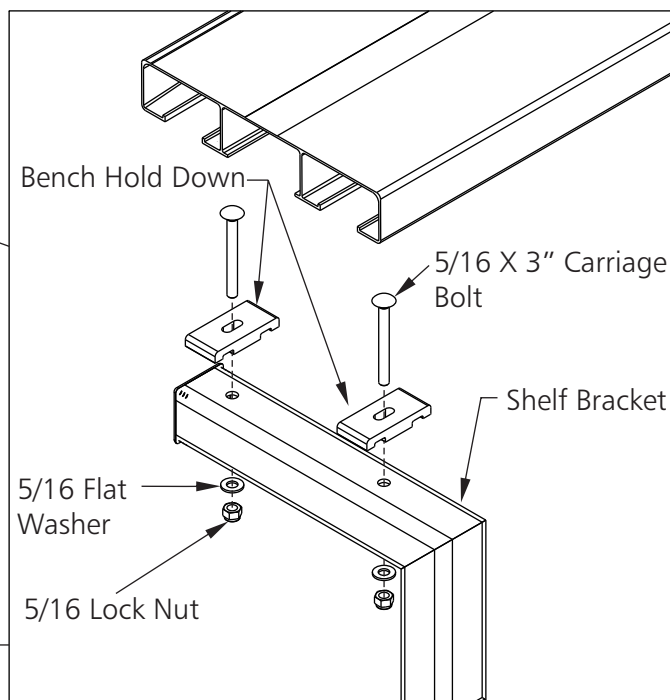
10. Attach the shelf brackets as shown below. Do not tighten hardware. until the shelf plank is installed. Note: It may be necessary to remove pad from base seat frame to install shelf brackets.



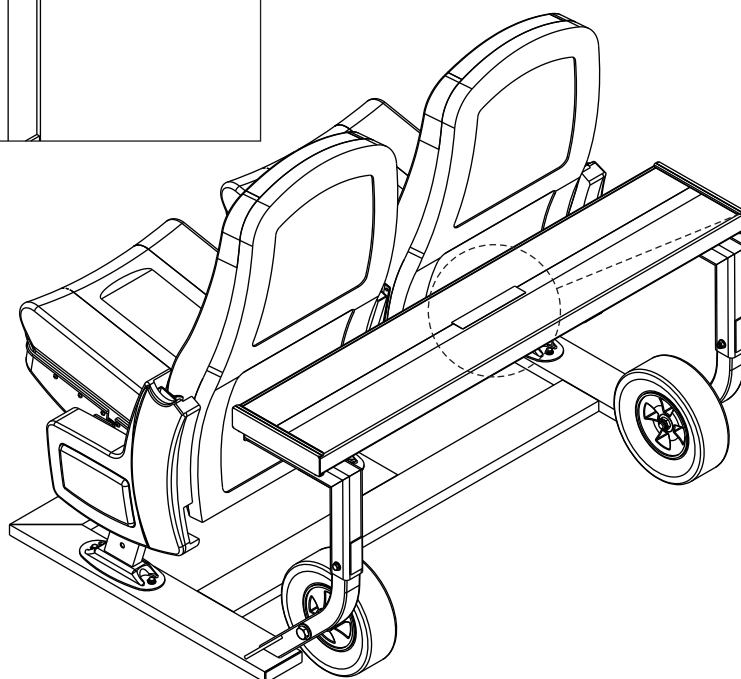
11. Attach the shelf plank to the shelf brackets as shown below. Center plank on brackets with warning sticker legible from behind seats. Do not tighten hardware until all four carriage bolts are attached. Tighten shelf bracket to base seat frame bolts.



Note: Shelf plank side panel shown removed for clarity only.

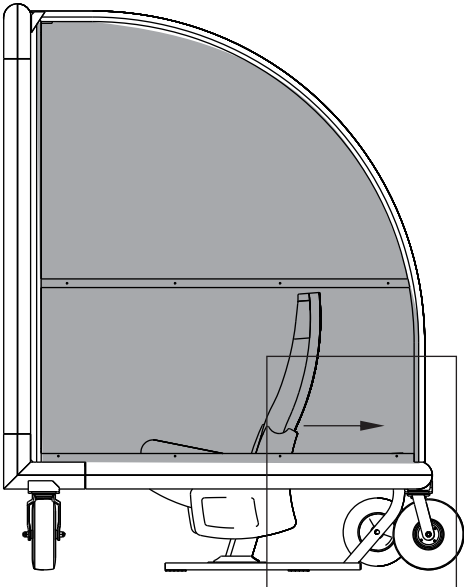
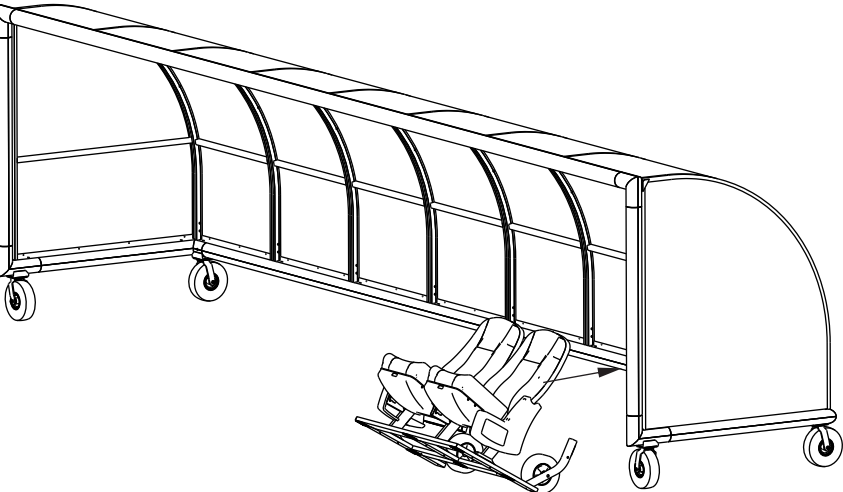
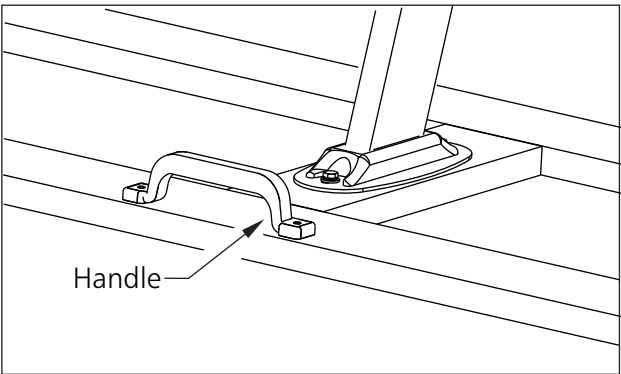
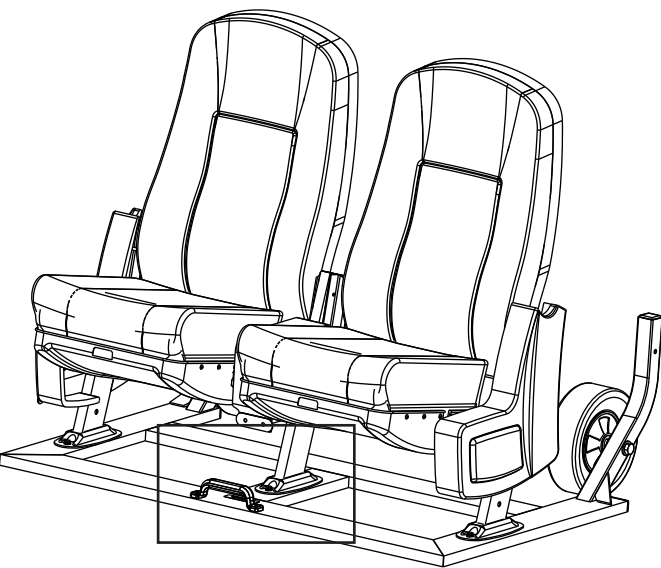


Rotate Hold Downs
90 degrees.



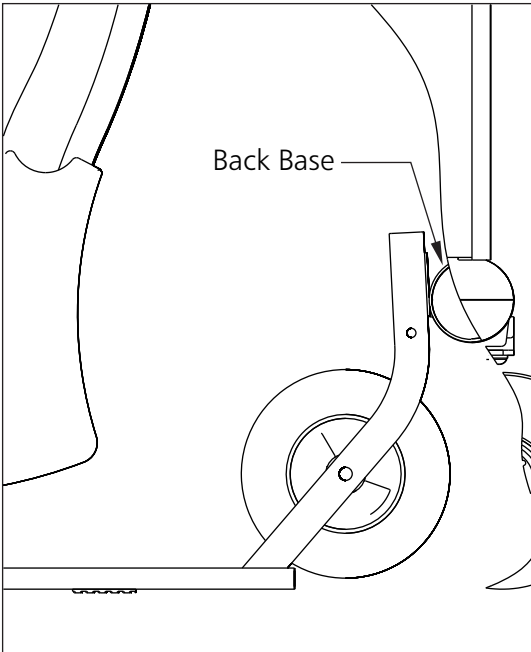
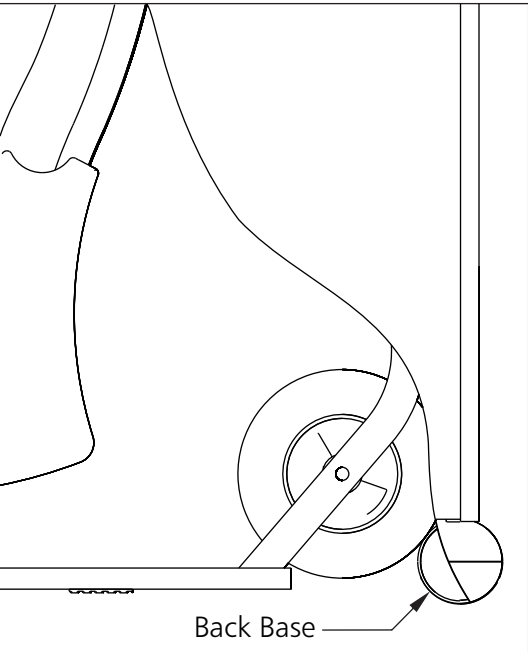
WARNING	EQUIPMENT
DO NOT SIT	ONLY

12. Lift handle on seat frame to roll in place inside shelter.

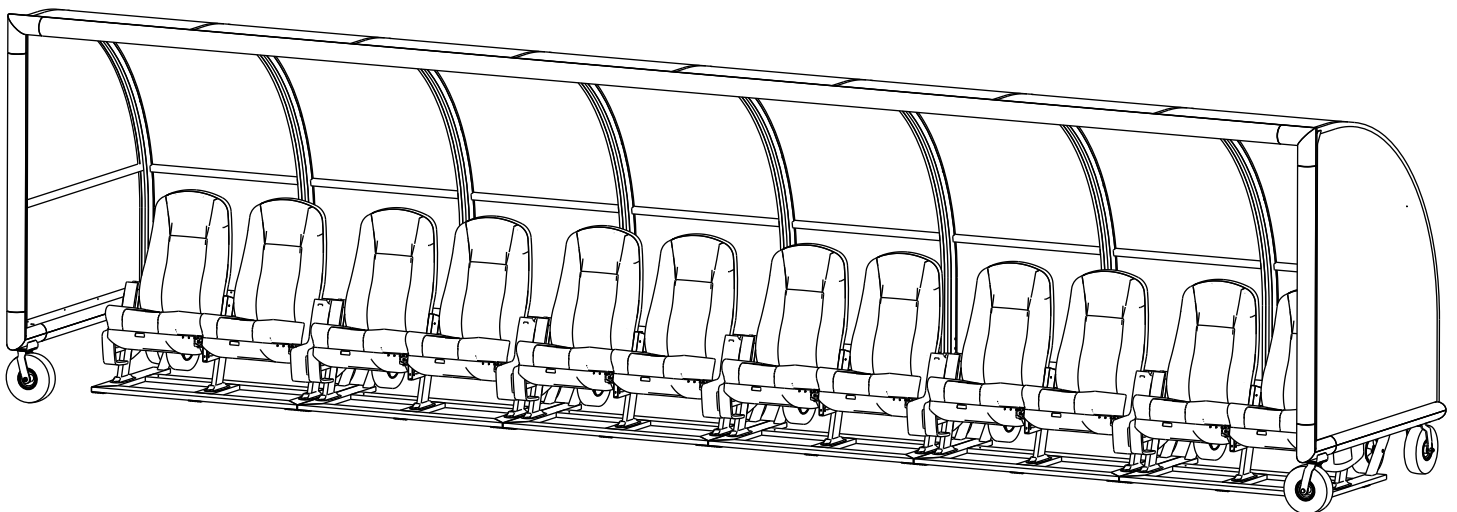
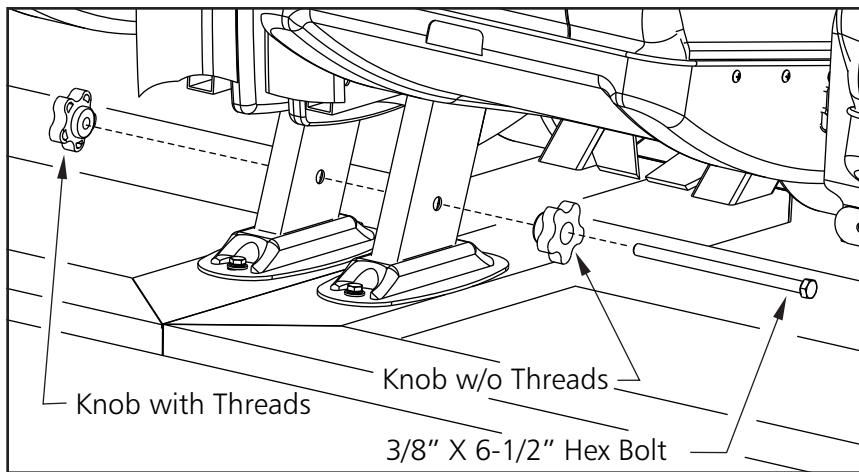
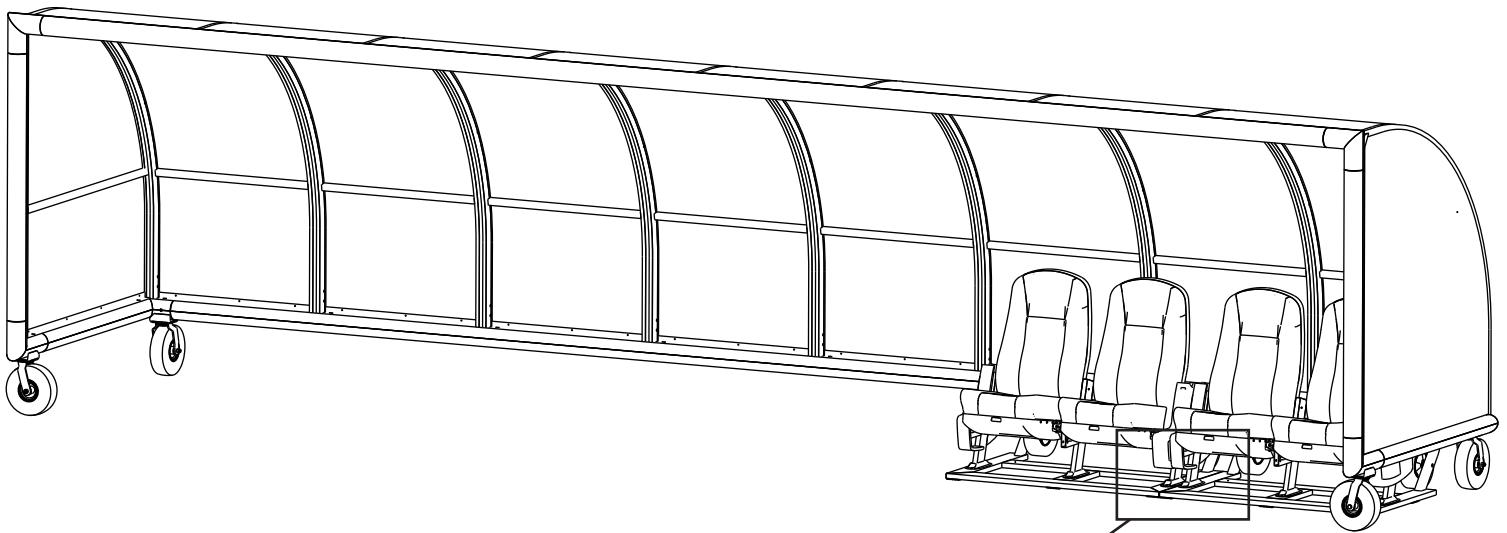


PORTABLE SHELTER FRAME

PORTABLE ONLY SHELTER FRAME



13. Place the next pair of seats along side of the 1st and line up frames. Secure seats to each other as shown.



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